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- Alkanoic acid derivatives and herbicidal compositions.
- An alkanoic acid derivative of the formula:

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(I)

wherein R is 
$$-C-R^3$$
 or  $R^4$ 

wherein R3 is a hydrogen atom, a halogen atom, a halogen-substituted alkyl group, an alkyl group, a cycloalkyl group, an alkylthioalkyl group, a hydroxyalkyl group, a hydroxyl group, a cyano group, an

acyloxyalkyl group, a thienyl group, a naphthyl group, a dihydronaphthyl group or

wherein R8 is a hydrogen atom, a halogen atom, a nitro group, an alkyl group, an alkoxy group or -S(O), R9 wherein R9 is an alkyl group, and n is an integer of from 0 to 2, m is an integer of from 0 to 2, each of R2 and R4 which may be the same or different is a hydrogen atom or an alkyl group, or R2 and R4 form together with the adjacent carbon atom a 3-, 4-, 5- or 6-membered ring which may contain an oxygen atom and may be substituted by one or two alkyl groups, each of R5 and R6 which may be the same or different is a hydrogen atom or an alkyl group, R7 is an alkyl group or a phenyl group, or R6 and R7 form -(CH2)1wherein I is an integer of 3 or 4 which may be substituted by one or two alkyl groups, or R is an alkenyl group, a dihydronaphthyl group, a tetrahydronaphthyl group, a 1-oxo-1,2,3,4-tetrahydronaphthyl group, a 1,2-epoxycycloalkyl group or an indanyl group which may be substituted by an alkyl or alkoxy group; R1 is a hydrogen atom, an alkyl group, an alkenyl group, an alkynyl group, a phenyl group, an alkylideneamino group, an alkoxyalkyl group, an alkoxycarbonylalkyl group, a halogen-substituted alkyl group, a cycloalkyl group, a nitro-substituted phenylthioalkyl group, a halogen atom or a benzyl group which may be substituted by an alkyl or alkoxy group; or R and R1 form a ring; A is an alkyl group, an alkoxy group, an alkylthio group, a halogen atom, a halogen-substituted alkoxy group, an amino group, an alkylamino group or a dialkylamino group; B is a hydrogen atom, an alkyl group, an alkoxy group or a halogen-substituted alkoxy group; X is an oxygen atom or a sulfur atom; and Z is a methine group or a nitrogen atom; and a salt

# ALKANOIC ACID DERIVATIVES AND HERBICIDAL COMPOSITIONS

The present invention relates to novel alkanoic acid derivatives and herbicidal compositions containing them, which are useful for application to paddy fields, and upland fields and non-agricultural fields.

In recent years, many herbicides have been developed and practically used, and they have contributed to the improvement of productivity and to energy saving for agricultural works.

For example, European Patent 262,393 discloses N-(1-cyano-1,2-dimethylpropyl)-2-pyrimidinyloxypropionamide. However, this is concerned with an agricultural fungicide. Further, German Laid-open Application No. 2,314,160 discloses 2-[4-chloro-6-(4-chlorobenzyl)aminopyrimidinyl]thio propionic acid as a 2-pyrimidinylthio acetic acid derivative, which exhibits anticholesteremics.

However, such conventional herbicides have various problems with respect to the herbicidal effects and safety in their practical application. Therefore, it has been desired to develop a herbicide having improved herbicidal effects and safety to crop plants.

The present invention provides an alkanoic acid derivative of the formula:

5

25

35

R-CH-X-N-Z

COOR1 B

(I)

wherein R is 
$$-C-R^3$$
 or  $R^4$ 

wherein  $R^3$  is a hydrogen atom, a halogen atom, a halogen-substituted alkyl group, preferably a halogen-substituted  $C_1$ - $C_4$  alkyl group, an alkyl group, preferably a  $C_1$ - $C_1$ - $C_2$  alkyl group, more preferably a  $C_1$ - $C_4$  alkyl group, a cycloalkyl group, preferably a  $C_3$ - $C_6$  cycloalkyl group, an alkylthioalkyl group, preferably a  $C_1$ - $C_4$  alkylthio- $C_1$ - $C_4$  alkyl group, a hydroxyalkyl group, preferably a hydroxy- $C_1$ - $C_4$  alkyl group, a hydroxyalkyl group, preferably an acyloxy- $C_1$ - $C_4$  alkyl group, a thienyl group, a naphthyl group, a dihydronaphthyl group or

wherein R8 is a hydrogen atom, a halogen atom, a nitro group, an alkyl group, preferably a C1-C4 alkyl group, an alkoxy group, preferably a C1-C4 alkoxy group or -S(O)nR9 wherein R9 is an alkyl group, preferably a C1-C4 alkyl group, and n is an integer of from 0 to 2, m is an integer of from 0 to 2, each of R2 and R4 which may be the same or different is a hydrogen atom or an alkyl group, preferably a C1-C4 alkyl group, or R2 and R4 form together with the adjacent carbon atom a 3-, 4-, 5- or 6-membered ring which may contain an oxygen atom and may be substituted by one or two alkyl groups, preferably C1-C4 alkyl groups, each of R5 and R6 which may be the same or different is a hydrogen atom or an alkyl group, preferably a C1-C4 alkyl group, R7 is an alkyl group, preferably a C1-C4 alkyl group, or a phenyl group, or R<sup>6</sup> and R<sup>7</sup> form -(CH<sub>2</sub>)<sub>1</sub>- wherein 1 is an integer of 3 or 4 which may be substituted by one or two alkyl groups, preferably C1-C4 alkyl groups, or R is an alkenyl group, preferably a C2-C6 alkenyl group, a dihydronaphthyl group, a tetrahydronaphthyl group, a 1-oxo-1,2,3,4-tetrahydronaphthyl group, a 1,2-epoxycycloalkyl group or an indanyl group which may be substituted by an alkyl or alkoxy group; R1 is a hydrogen atom, an alkyl group, preferably a C1-C4 alkyl group, an alkenyl group, preferably a C2-C6 alkenyl group, an alkynyl group, preferably a C2-C6 alkynyl group, a phenyl group, an alkylideneamino group, an alkoxyalkyl group, preferably a C1-C4 alkoxy-C1-C4 alkył group, an alkoxycarbonylalkyl group, preferably a C1-C4 alkoxycarbonyl-C1-C4 alkyl group, a halogen-substituted alkyl group, preferably a halogen-

substituted- $C_1$ - $C_4$  alkyl group, a cycloalkyl group, preferably a  $C_3$ - $C_5$  cycloalkyl group, a nitro-substituted phenylthioalkyl group, preferably a nitro-substituted phenylthio- $C_1$ - $C_4$  alkyl group, a halogen atom or a benzyl group which may be substituted by an alkyl, preferably  $C_1$ - $C_4$  alkyl, or alkoxy, preferably  $C_1$ - $C_4$  alkoxy group; or R and R¹ form a ring; A is an alkyl group, preferably a  $C_1$ - $C_4$  alkyl group, an alkoxy group, preferably a  $C_1$ - $C_4$  alkoxy group, an alkoxy group, preferably a  $C_1$ - $C_4$  alkoxy group, an alkylthio group, preferably a  $C_1$ - $C_4$  alkoxy group, an amino group, an alkylamino group, preferably a  $C_1$ - $C_4$  alkylamino group, preferably a  $C_1$ - $C_4$  alkylamino group, preferably a  $C_1$ - $C_4$  alkylamino group; B is a hydrogen atom, an alkyl group, preferably a  $C_1$ - $C_4$  alkoxy group, an alkoxy group, preferably a  $C_1$ - $C_4$  alkoxy group, or a halogen-substituted alkoxy group, preferably a halogen-substituted  $C_1$ - $C_4$  alkoxy group; X is an oxygen atom or a sulfur atom; and Z is a methine group or a nitrogen atom; and a salt thereof.

The present invention also provides a herbicidal composition comprising a herbicidally effective amount of the alkanoic acid derivative of the formula I or a salt thereof, and an agricultural adjuvant.

Further, the present invention provides a method for killing weeds which comprises applying a herbicidally effective amount of the alkanoic acid derivative of the formula I or a salt thereof to a locus to be protected.

Now, the present invention will be described in detail with reference to the preferred embodiments. In the formula I, R is preferably a straight chain or branched alkyl group, a cycloalkyl group or

wherein each of R<sup>2</sup> and R<sup>4</sup> which may be the same or different is a hydrogen atom or an alkyl group; R<sup>1</sup> is a hydrogen atom or an alkyl group; each of A and B which may be the same or different is an alkyl group, an alkoxy group or a dihaloalkoxy group; and X and Z are as defined above; and a salt thereof.

Preferably, each of A and B is a methoxy group. X is preferably an oxygen atom, and Z is preferably a methine group. In a preferred embodiment, R is a straight or branched  $C_3$ - $C_5$  alkyl group, a cyclopentyl group, an  $\alpha$ -methylbenzyl group, or an  $\alpha$ , $\alpha$ -dimethylbenyl group,  $R_1$  is a hydrogen atom or a  $C_1$ - $C_4$  alkyl group; each of A and B which may be the same or different is an alkyl group or an alkoxy group; and X and Z are as defined above. In another preferred embodiment R is an isopropyl group, a tert-butyl group, a cyclopentyl group or an  $\alpha$ , $\alpha$ -dimethylbenzl grou;  $R^1$  is a hydrogen atom, a methyl group or an ethyl group; and X and Z are as defined above.

Among the compounds of the formula I, the following compounds show particularly good herbicidal activities. Namely, in the formula I, R is an isopropyl group, a secondary butyl group, a tert-butyl group, a cyclopentyl group or an  $\alpha,\alpha$ -dimethylbenzyl group, R¹ is a hydrogen atom or a C¹-C₄ alkyl group, A is a methyl group, a methoxy group, a halogen-substituted alkoxy group, a dihalogen-substituted alkoxy group, an amino group, alkylamino group or a dialkylamino group, and B is a methyl group or a methoxy group.

When both A and B are methyl groups, R is preferably a C<sub>3</sub>-C<sub>5</sub> alkyl group.

The salt of the alkanoic acid derivative of the formula I may be an alkali metal salt, an alkaline earth metal salt, a transition metal salt, an ammonium salt or an organic ammonium salt. Particularly preferred is a isopropylamine salt, a dimethylamine salt, an ammonium salt, a sodium salt, a potassium salt or a calcium salt.

Now, typical examples of the compound of the formula I of the present invention will be presented in Table 1. Compound Nos. given in the Table will be referred to in the subsequent description in the specification.

$$R - CH - X - N - Z$$

$$COOR^1 \qquad N = 0$$

55

50

20

Table 1

5	Com- pound No.	R	R¹	X	A	В	Z	Melting point (°C) or refractive index (n n)
10	1	СН₃	C2 Hs	0 .	ОСН₃	OCH3	СЯ	1.4841
	2	C <sub>2</sub> H <sub>5</sub>	<i>)</i> ;	n	IJ	"	"	62~ 63
	3	<i>11</i>	н	JJ	jj.	"	"	138~140
15	4	i-C3 H7	n	<i>)]</i>	"	11	"	132~135
13	5	n-CaH7	C <sub>2</sub> H <sub>5</sub>	"	"	"	"	47~ 48
	6	II .	Н	"	IJ	"	IJ	112~113
	7	n-C4Hs	n	"	"	n	"	112~115
20	8	<i>))</i>	СНз	"	"	"	"	1.4868
	9	t-C4Hs	H	"	IJ	IJ.	"	182~184
	10	<i>1</i> 1	CH3	"	IJ	"	n'	. 97~105
25	11	<b>"</b>	C2 H5	"	"	'n	"	98~ 99
	12	"	н	"	CH3	СНз	ij	167~169
	13	<i>1</i> 1	CHa	11	"	11	"	1.4868
30	14	n	n	"	"	OCH3	"	1.4763
	15	n	н	"	"	n	n	Not measurable
35	16	Br CH₃ · CH₃ · CH₃	C <sub>2</sub> H <sub>5</sub>	וו	0CH₃	n	"	116~120
	17	t-C₄Hs	СНз	"	CI	11	11	1.5946
	1.8	i-C₄H9	K	"	OCH₃	"	n	117~119
40	19	11	C2 H5	"	"	ı,	11	1.4823
	20	sec-C4H9	H	"	n,	IJ.	"	92~ 96
	21	IJ.	C2 Hs	,11	n	"	"	1.4878
45	22	n-C6H11	H	"	"	ı,	. "	94~ 95
	23	n,	.C2 H5	"	"	"	11	1.4769
		C2 Hs	•					
50	24	C₂H₅CH—	н	"	"	n	"	137~142
	25	"	CH3	"	"	"	"	60~ 63
	26	"	C2 Hs	"	"	".	"	80~ 82
55	27	JJ	CH <sub>2</sub> C ≃ CH	וו	"	"	"	88~ 89

Table 1 (continued)

5	Com- pound No.	R .	R¹	x	A	В	Z	Melting point (°C) or refractive index (n°D)
10	28	C2 H5 C2 H5 CH —	CH <sub>2</sub>	Q	OCH3	ОСЖ₃	СН	95~ 96
15	29 30	CH3 C3 H7 CH — " CH3 CH	H C <sub>2</sub> H5	וו וו	n n	ji ji	II. II	109~114 1.4833
20	31	C <sub>2</sub> H <sub>5</sub> C — C <sub>2</sub> H <sub>5</sub>	H.	"	"	וו	וו	117~119 156~159
25 <sup>.</sup>	32	CHa Ç — C₂ Hs	Calls		וו	n	" "	84~ 87
	34	CH2 C2 H4 C — CH3	н	"	וו	JJ	. 11	100~102
30	35	CH3 CH3	C2 H5	וו וו	וו וו	וו	וו	87~ 88 143~145
35	37	<i>II</i> C2 Ks	C2 H5	IJ	n	n	11	98~101
40	38	Ø-ċн− ″	H CH <sub>3</sub>	וו	וו	וו	וו	145~150 77~ 80
45	40	C3 H7 - i	H	n.	11	l II	"	Not measurable
	41	<i>II</i> CH₃	СНа	וו	"	ı,	"	1.5224
50	42	CH₃	: H	"	"	n n	,,	163~165
55	43	JJ JJ	CH₃ C₂Hs	"	n n	"	"	95~ 97 123~124

Table 1 (continued)

5	Com- pound No.	R	R¹	х	A	В	Z	Melting point (°C) or refractive index (n <sup>20</sup> )
10	45	CH₃ CH₃ CH₃	CH₂ <b>-</b> ()	a	осна	OCH3	CH	115~116
	46	n	н	"	CH₃	"	j)	152~154
	47	))	j)	n,	"	CH3	n	115~117
15	48	n	CH3	"	n	OCH2	· <i>11</i>	1.5310
	49	jj	n	"	11	CHa	"	1.5332
20	50	CH3 C − C 2 H5	Н	נו	0CH₃	OCH₃	ii	140~147
	51	j	CH₃	· <i>]</i> ]	n	IJ	<i>))</i>	112~116
25	52	C2H5 C- C2H5	.))	וו	)]	n	<i>11</i>	1.5333
30	53	C1 CH3	н	"	11	"	"	208~215
	54	n	CH₃	"	"	"	"	140~143
35	55	<i>II</i>	CH2-⟨\)	"	IJ	IJ	· 11	123 <b>~</b> 124
40	56	n	CH2 -{\}-OCH3	IJ	ונ	IJ	IJ	128~130
45	57	CH3 CH3	H	IJ	"	'n	<i>"</i>	163~165
40	58	<i>11</i>	CH3	"	11	"	"	133~137
	59	11	Callg-i	"	"	11	"	85~ 86
	60	"	CH2 CH=CH2	"	n	ı,	"	118~121
50	61	n.	Na	"	"	"	"	220~226
55	62	CH3 n-C3H7 C− CH3	н	"	n,	נו	n	126~127

Table 1 (ce	ontinued)
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5	Com- Pound No.	R	R¹	x	A	В	z	Melting point (°C) or refractive index (n'b)
10	63	CH3 1 n-C3H7C- CH3	CH <sub>3</sub> .	a	0CH₃	£KO0	СН	63~ 65
	64	n one	C <sub>2</sub> H <sub>5</sub>	"	n	jj	. <i>1</i> 1	71~ 73
15	6 5	$\Box$	Н	"	n	נו	IJ	140~144
20	66	"	C2 H5	n	וו	jj	n	55~ 56
	67	$\bigcirc$	H.	IJ	"	n	"	149~152
25	6.8	.,	C <sub>2</sub> Hs	- ]]	l)	jj.	"	86~ 87
•	69	D-	H	"	"	"	II.	145~148
30	70	II	C2 Hs	ı,	"	נו	n	73~ 74
35	71	<u></u>	H	"	n	ı,	. <i>11</i>	142~143
	72	IJ.	CH₃	ı,	"	n	"	76~ 77
	73	n	C <sub>2</sub> H <sub>5</sub>	"	l)	"	l)	- 80~ 81
<b>40</b>	74	CH₃CH	H	l)	"	. "	"	111~115
45	75	<i>"</i>	C2 Hs	"	"	"	"	97~101
	76	HOCH —	,,	, "	,,	"	11	1.4993
50	77	CH₃ HOCH₂ Ç — CH₃	H:	l)	,,	,,	"	104~110
	78	1	CH <sub>3</sub>	"	"	"	11	80~ 92
55	79	CH3 SC2 H4 -	, n	"	"	"	"	61~ 62

Table 1 (continued)

5 .	Com- pound No.	R	R1	х	A	В	z	Melting point (°C) or refractive (°C) index (°C)
10	8 0	O CH <sub>2</sub> CH <sub>2</sub> COCH <sub>2</sub> C — CH <sub>3</sub> COCH <sub>2</sub> C	Н	0	ОСН₃	OCH3	СН	133~140
15	8 1	Q CH₃ COCH₂C — CH₂	II	IJ	II	נו	"	69~ 75
20	82	CgX H	C₂Hs ↓	"	JJ	ַוּוּ	"	85~ 89
	83	<b>0</b>	н	n	וו	· <i>n</i>	. "	169~173
25	84	n	C <sub>2</sub> Hs	- <b>//</b> -	"	- <i>]]</i>	<i>II</i>	89~ 91
	85	CH₂ —	н .	11	ı,	n	11	135~137
30	86	J)	C2 H5	"	"	ı,	וו	59~ 60
	87	<b>⊘</b> -C2,H4 —	н	"	"	"	<i>))</i> -	112~113
	88	// CHa	C2 H5	יו	n .	"	ı,	56~ 57
40	8 9	CH₂¢− CH₃	Я	IJ·	n n	n	jj	107~111
	90	CH <sub>3</sub>	n n	J)	נו	11	l)	161~163
45	91	JI CH3	C <sub>2</sub> H <sub>5</sub>	"	"	"	"	122.5~123.5
50	92	"	CH2 -( C1	ı,	"	j)	"	132~135
	93		Н	"	"	<i>)</i>	"	176~178
55		CH₃				<u> </u>		

Table 1 (continued)

5	Com- pound No.	R	R1	х	A	В	z	Melting point.  (°C) or  refractive index (n D)
10	94	CH₃ Br -C' CH₃	C <sub>2</sub> H <sub>5</sub>	Ō	OCH3	OCH3	СН	133~135
15	95	CH3 CH3	Н	IJ	"	וו	"	183~190
	96	n	C2 H5	"	"	n	"	116~119
	97	n	H-NH(i-C3H7)2	"	JJ .	"	"	152~157
20	98	CH3 CH3	н	n	IJ	<i>))</i>	n	157~159
25	99	-771	СНа	"	"	n	"	126~127
	100	n	Н	"	СНз	וו	"	195~197
	101	<i>)</i>	CH₂ C≔ CH	וו	OCH3	n,	"	95~ 97
30	102	<i>IJ</i> CH₃	CH2 -⟨□)	n	11	IJ	<i>11</i>	119~122
35	103	CH <sub>3</sub> -{	Н	n	"	"	"	155~157
	104	"	CH₃	"	"	"	"	115~117
40	105	CH3 O -(1)- CH3 CH3 O -(1)- CH3	Н	n	IJ.	IJ	"	158~160
	106	n	СН₃	"	"	וו	"	104~106
45	107	CH <sub>3</sub> 02 M - CH <sub>3</sub> CH <sub>3</sub>	н	n	n	"	n	198—200
	108	n ·	CH₃ _	n	"	ı,	n	170~173
50	109	CH <sub>3</sub> S - CH <sub>3</sub> CH <sub>3</sub> S - CH <sub>3</sub>	н	j)	J)	<i>II</i>	JJ	175~183
55	110	n ·	CH <sub>3</sub>	"	ıı	"	"	110~115

Table 1 (continued)

5	Com- pound No.	R <sup>°</sup>	R¹	х	A	В	Z	Melting point (°C) or refractive index (n°D)
10	111	CH <sup>3</sup> 2 ← CH <sup>3</sup> CH <sup>3</sup> CH <sup>3</sup>	H	0	OCH3	OCH3	СН	166~170
	112	n -	CH₃	IJ	n	IJ	"	143~149
15	113	CH₃ SO₂-{\rightarrow} - CH₃ CH₃ SO₂-{\rightarrow} - CH₃ CH₃	H	"	"	וו	"	213~216
20	114	"	СН₃	"	"	n	"	143~144
20	115	CH³ CH³ CH³	н	IJ	"	n	"	205~207
25	1 1 6	<i>y</i>	CH3	"	"	וו	"	_180~181_
<b>30</b>	117	CH₃ CH₃	H	JJ	"	"	"	156~159
	118	<i>"</i>	CH3	n	"	n	11	77~ 80
35	119		Н	n	J)	ינ	. <i>11</i>	140~142
	120	<i>n</i> Cl	CH₃	"	<i>)</i>	n	n	135~138
40	121	CH3 CH —	Ca Hs	וו	"	"	"	63~ 71
	122	n-C7 H1 5	"	n	"	"	n	1.4755
	123	n-CaH17	"	"	n,	"	n	1.4739
45	124	n-Cellia	11	"	"	"	n,	1.4785
	125	n-CiaHzi	II .	"	"	"	,"	1.4779
	126	n-C12H25		"	"	"	"	1.4738
	127	n-C7H1s	н	"	"	יוו	"	91~ 92
50	128	n-CaH17	II.	"	"	n	"	86~ 87
	129	n-CeHia	"	11	"	"	"	86~ 87
	130	n-CisHai	<i>"</i>	"	"	וו	וו	87~ 92 83~ 85
55	131	n=C12H25	"	"	"			00 00

Table 1 (continued)

5	Com- pound No.	R	R¹	x	A	В	i	Melting point (°C) or refractive index (n°D)
10	132	<u></u>	C <sub>2</sub> Hs	s	осн₃	ОСНз	СН	1.5310
	133	IJ	H	n	11	"	"	125~127
	134	CH₃	C <sub>2</sub> H <sub>5</sub>	0	n	jj	n	97~ 98
20	135	"	Я	IJ	וו	n	"	128~132
	136	CH³	СН₃	<i>))</i>	CH <sub>3</sub>	СХз	n	79~ 82
25	137	n	H.	,: : //	"	'n	 ]]	183~185
	138	OCH3 CH3	CH <sub>3</sub>	ı,	ОСНз	OCH3	n	153~154
30	139	CH₃ <i>U</i>	H	"	ı,	וו	"	176~179
35	140	CH₃ C − S CH₃	СНз	"	"	ı,	<i>וו</i>	102~103
	141	<i>II</i> CHa	H	"	"	"	11	170~173
40	142	C <sub>2</sub> H <sub>5</sub> C — CH <sub>3</sub>	CH <sub>3</sub>	,,	"	"	ľ	72~ 73
45	143		C <sub>2</sub> H <sub>5</sub>	"	"	,	נו	[.4968
45	144	JI .	H	"	"	וו	"	116~118
	145	i	C2 Hs	n n	"	"	"	1.4769
	146	1	H	n,	n	"	"	83~ 85
50	147	n-Ce H13	CHa	"	"	"	"	54~ 56
	148	1	Н	"	JJ.	n	"	107~115
	149		CH3	"	"	JJ.	"	1.4779
55	150	11	H	"	"	"	"	85~ 91

Table 1 (continued)

5	Com-	R	R <sup>1</sup>	x	A	В	Z	Melting point (°C) or refractive (°C) index (n°C)
10	151	CH3 CH3 CH3	CH₃	0	OCH3	OCH3	N	85~ 87
	152	i-CaH7	C2 Hs	s	JJ	<i>11</i>	CH	1.5162
15	153	n	H	II .	n	11	"	76~ 78
,,,	154	t-C4 He	CH3	0	"	<i>))</i>	N	1.4800
20	155	CH3 NCC — CH3 CH3	Н .	"	"	<i>))</i>	СН	142~150
	156	C2H5CH—	C <sub>2</sub> Hs	s	"	,,	"	1.5168
25	157	n	H	"	"	"	"	82~ 87
		CH3	,					
	158	i-CaH7Ç—	CH <sub>3</sub>	0	"	"	"	97~ 98
<b>30</b>	159	CH <sub>3</sub>	н	וו	IJ	IJ -	"	158~160
	160	i −C₃ H7 CH −	C2 Hs	"	ı,	<i>II</i>	"	68~ 70
35	161	<i>)</i>	н	"	n	<i>"</i>	"	93~102
	162	D-	СХз	s	"	IJ	ļ,	1.5368
40	163	t-C4H9	"	a	OC3 H7 - i	<i>II</i>	1,,	64~ 67
	164	JJ	וו	"	OCHF2	СНз	"	88~ 98
	165	<i>"</i>	H	"	OC3 H7 - i	OCH3	"	135~140
45	166	C <sub>2</sub> H <sub>5</sub> SO <sub>2</sub> CH <sub>3</sub>	 CH₃	יי ע	OCH3	"	וו	90~ 92
50	167	n	H	"	"	11	n	187~190
~ <del>-</del>	168	CH3	"	"	11	11	"	154~156
55	169	CH2-	'n	"	"	"	n,	63~ 65

Table 1 (continued)

5	Com- pound No.	R	R¹	x	A	В	z	Melting point (°C) or refractive index (n <sub>D</sub> )
10	170	CH₃	H	0 .	OCH3	OCH3	СН	125~130
	171	i-C3 H7	СНз	"	CI	"	11	1.4943
15	172	<i>))</i>	H	"	"	"	11	128~130
	173	CH <sub>3</sub>	CX3	n	OC2 Hs	OC2 Hs	11	1.5219
20	174	n,	H	וו	jj	jj	"	144~148
	175	"	CH3	"	OCaH7-i	OCaH7-i	"	96~ 98
	176	"	H	"	"	JJ .	11	165~170
25	177	}-CH <sub>2</sub> -	C2H5	17	OCH3	0CH₃		1.4953
30	178	<i>II</i> CH2	H	"	n	n	"	133~136
	179	CH₃C —	C <sub>2</sub> H <sub>5</sub>	"	n	n	"	64~ 66
:	180	"	н	"	"	n n	"	115~117
35	181	CH3 HOCH2CH—	C2 Hs	. 11	n,	<i>II</i>	"	1.5016
40	182	D-	CH3	"	וו	CH₃	"	1.5033
	183	IJ	н	ı,	. ,,	j)	"	138~143
	184	1).	CHa	"	OCHF2	"	"	1.4773
45	185	"	H.	"	II II	"	17	130~132
	186	"	CH₃	"	0CH <sub>3</sub>	0CH3	K	1.4998
	187	"	н _	"	"	"	"	1.4914
50	188	n	CH <sub>3</sub>	S	CH <sub>3</sub>	CH₃	CH	1.5388
	189	l n	H	"	"	"	"	117~119
	190	n	i-Ca H7	0	OCH3	OCH₃	"	56~ 57
55	191	"	n-C4H9	"	"	n .	"	44~ 46

Table 1 (continued)

5	Com- pound No.	R	R1	х	·A	В	z	Melting point (°C) or refractive index (n°D)
10	192	$\Box$	(1)-CH2-	0	OCH <sub>3</sub>	OCH3 .	СЯ	83.5~85
. 15	193	CH3 n-C3 H7 CH —	C <sub>2</sub> H <sub>5</sub>	s 	<i>11</i>	וו	וו וו	1.5140 63~ 67
	194	"	H	"	<i>))</i>			l l
	195	n−C₃ H7	C <sub>2</sub> H <sub>5</sub>	"	CH3	CH3	"	1.5140
20	196	"	H	"	"	<i>"</i>	<i>"</i>	1.5368
	197	n-C4 Hg	CH₃	"	j)	"	"	1.5148
:	198	"	H	"	"	"	"	1.5306
05	199	"	CH2	0	<i>,n</i>	זו	'II	1.4814
25	200	<i>))</i>	<b>H</b> .	"	<i>11</i> .	"	"	1.4949
		_ CH₃						
	201	CH −	CH₃	"	OCH3	"	N	1.5190
30	202	t-C4 Ha	H	"	Cl	"	CH	30~ 35
	203	"	11	"	OC2Hs	ji	IJ	150~155
	204	"	<i>II</i> .	"	OCaH7-n	"	"	81~ 85
	205	"	. CH <sub>3</sub>	"	0C₂Hs	OC2 Hs	n	1.4783
35	206	"	Н	n	jj	"	n	155~157
	207	"	CH <sub>3</sub>	"	0C3H7-i	OC3 H7-i	n	1.4722
	208	jj	н	"	n,	"	"	147~150
40 .	209	j)	"	"	OCH₃ .	0C2 H5	ı,	78~ 83
		ĊH₃						
	210	s-C4 Ha CH-	C2H5	0	n	OCH <sub>3</sub>	"	1.4812
	211	jj	H	n	n	"	"	162~167
45	1							
	212	D-	CH3	"	CH3	CH3	n	1.5013
		<del>-</del>	_		ŀ			
50	213	"	H :	"	"	"	n	130~134
		Br CH3	'					
	214	<u>⟨</u> ∑}-ç-	н	l n	OCH3	OCH3	"	180~183
		CH₃						
55		<u> </u>		<u> </u>	<u> </u>	<u> </u>	1	<u> </u>

Table 1 (continued)

5 .	Com-' pound No.	Ř	R¹ ·	x	A	В	<b>Z</b> .	Melting point (°C) or refractive index (n n)
10	215	CH2 { C2H5C- CH3	C2 Hs	O.	OCH3	OCH3	СН	77~ 79
	216	"	Н	IJ	11	n,	IJ	145~147
15	217	CH₃ CH₃	CH₃	"	n	CH3	jj	1.5304
	218	IJ	H	n	11	"	11	150~152
20	219	$\Box$	CH₃	11	IJ	OCH3	"	64~ 66
- 25	220	<i>n</i>	H	"	CI	IJ.	IJ	135~140
	221	CH₃ CH₃	CH₃	נו	)) <sub>,4</sub>	СН₃	"	75~ 88
30 .	222	t-C4 Hg	".	IJ	jj	"	))	1.4962
-	223	CH3 F - CH3 CH3	СН₃	IJ	OCH3	OCH3	11	120~ 122.5
35	224	"	H	"	"	11	<i>II</i> .	175~178
	225	F CH3 CH3	CH₃	IJ	"	n	11-	133~136
40	226	IJ	H	"	"	jj	"	198~204
45	227	<b>□</b> ,	C <sub>2</sub> H <sub>5</sub>	נו	Cl	jj	<i>))</i>	1.5085
45	228	n	CH3	. <i>II</i>	jj	CH₃	"	1.5100
50	229	CH− CH3	; ]]	<i>)</i> )	<i>)</i> ]	IJ	11	1.5343
. 55	230	CH3 CH3	n	11	OCH3	OCH3	11	150~152

Table 1 (continued)

5 .	Com- pound No.	R	R¹	x	A	В	z	Melting point. (°C) or refractive index (n°D)
10	231	CH3 CH3	н	0	OCH3	OCH3	СН	162~166
15	232 233 234 235	n-C4Hs // t-C4Hs	CH3 H " CH3	s 11 0	" Cl CH₃	n n . n	11 11 13 N	1.5151 1.5258 56~ 67 1.4755
20	236 237 238	" I−C₃H <del>7</del> "	n n	נו נו נו	OC2Hs CH3	" CH₃	CH II	1.4794 1.4855 120~122
25	239 240 241 242	n n	CH3 H CH3	וו וו	" U C1 CH₃	OCH3 // CH3 OCH3	n n n	1.4843 127~130 1.4923 1.4765
30	243	n	n,	וו	OCH3	"	CH	57~ 58
. 35	244	t-C4 H9 CH	N - N ⊖ <sub>00</sub>	OCH <sub>3</sub>	Fe <sup>3+</sup>		-	178 <b>~</b> 181
	245	CC.0	C <sub>2</sub> H <sub>5</sub>	0	OCH3	ОСНз	СЯ	108~110
45	246		11	"	n n	II.		80~ 83
50	247	CH <sub>3</sub>	.11	<i>- 11</i>	"	"	"	39~ 43
55	248	" C1 C1	. H	וו	וו	וו	וו	117~119 155~158

Table 1 (continued)

5 ;		···		<del></del>	<del></del>			
	Com- pound No.	R	R¹	х	A	В	Z	Melting point (°C) or refractive index (n n)
10		CH3						
	250	Cn3	Ca Hs	0	0CH₃	ОСНа	СН	92~ 95
15	251	` <i>1</i> 1	н	n	"	n	"	118~120
	252	'n	C2 Hs	S	וו	jj	"	1.5288
20	253	"	н	jj	"	11	"	76~ 78
	254	CH <sub>3</sub> -	C2 Hs	"	"	"	"	1.5260
25	255	<i>II</i>	_H _:	_ //.	<u> "</u>	11	"	84~ 86
20	256	CH₃	n	IJ	n	"·	11	109~111
30	257	C1 C1	C2 H5	0	IJ	ij	- //	130~132
35	258	CH <sub>3</sub> CH <sub>2</sub> - CH <sub>3</sub>	Н	n	וו	J)	11	162~164
	259	t-C4 H9 -	СН₃	"	n,	OCHF2	ı,	62~ 70
40	260	<i>)</i>	H	n	n	וו	"	149~153
45	261	CH₃ CH₃ CH₃	"	וו	Cl	OCH3	"	163~168
	262	,,	CH3	n ·	OCH3	OCHF2	"	1.5081
50	263	JI .	Н .	"	"	n,	l "	147~149
	l	!			T			<u> </u>

Table 1 (continued)

5	Com- pound	R	R¹	х	A	В	Z	Melting point (°C) or refractive index (n D)
10	264	CH₃ CH₃ CH₃	CH <sub>3</sub>	0	OCHF2	CH3	СН	1.5121
15	265	CH3 CH3	C2 Hs	וו	0CH₃	OCH₃	וו	84~ 89
	266	<i>))</i>	Я	n	"	n,	n	109~112
20	267	Ca H7 -	C2 H5	S	jj	n	"	1.5122
	268	וו	H	"	n	n	"	95~ 97
25	269	CH₃	CH3	0	0C2 H5	0C2 H5	IJ	67~ 68
	270	l) CHa	H	"	J)	n	"	145~148
30	271	<i>II</i> .	"	"	ОСН₃	0C3H7-i	n	118~125
	272	CH <sub>2</sub> - CH <sub>3</sub>	C2 Hs	IJ	II	OCH3	n	112~113
35		CHa						
	273	CH2-	H	"	"	<i>"</i>	11	176~180
40	274	n	C2 Hs	"	"	"	"	_ 63~ 65
45	275	C1 CH3	СН₃	"	n,	jj	j)	120~121
	276	"	H	וו	,,	JJ	"	187~189
50	277	CH <sub>3</sub>	СН₃	0	ОСН3	0CH₃	СН	98~ 99

Table 1 (continued)

5	Com- pound No	R	R¹	х	A	В	Z	Melting point.  (°C) or  refractive index (n D)
10	278	CH <sup>3</sup>	Н	0	OCH₃	OCH3	СН	138~141
15	279	CH <sub>3</sub>	C <sub>2</sub> H <sub>5</sub>	S	n	n	n	1.5202
	280	וו	Н	))	n	n	IJ	1.5283
20	281	0	C3H7-i	n	n	. "	17	1.5245
25	282	//	CH2-{	"	n	<i>n</i> -		1.5633
	283	C1 -C	CH₃	0	n	n	n	116~119
30	284	n chia	н	n	<i>11</i>	JJ	JJ.	165 <b>~</b> 167
35	285	F CH3 F-C-C-CH3	СН₃	"	ı. Ji	n	IJ	114~115
	286	IJ	H	IJ	n	n	IJ.	161~163
40	287	F CH <sub>3</sub>	СНз	JJ	זו	n	נו	_159 <b>~</b> 160
40	288	n	H	IJ	"	<i>"</i>	"	184~186
45	289	CH <sub>3</sub> CH <sub>3</sub> CH <sub>3</sub> CH <sub>3</sub>	CHa	נו	j)	"	li li	132~136
50	290	ng tha	H	<i>))</i> 	11	II.	ll ll	185~187

Table 1 (continued)

5	Com- pound No.	R	R¹	Х	A	В	Z	Melting point (°C) or refractive index (n <sub>D</sub> )
10	291	$\Box$	C4 Ha	s	OCH3	OCH₃	СН	1.5217
	292	<i>n</i> CH₃	CH <sub>2</sub> C == CH	IJ	n	n	IJ	102~103
15	293	-ψ-	CH₃	0	CI	C3H7-i	"	1.5255
	294	CH₃ "	n	"	OCH3	"	"	1.5252
20	295	n	н	n	"	n	n	Not: measurable
	296	t-C4Hg	jj	"	n	n	"	Not measurable
25	297	$\Diamond$	CH₃	n	n	OCH <sub>3</sub>	n	101~103
	298	<i>y</i>	Н	11	n,	n	"	151~153
	299	, n	CH₃	s	"	· n	n	1.5389
	300	<b>n</b>	Н	"	n	n	"	131~133
·	301	t-C4Ha	CH3	o	"	C <sub>2</sub> H <sub>5</sub>	IJ	1.4864
<b>35</b>	302	n	H	"	n	"	n	63~ 67
40	303	CH3 CH3 CH3	n	n	11	IJ.	"	Not measur- able
.45	304	C2H5 CH2- C2H5	IJ	ji	וו	ОСН₃	"	117~119
50	305	<i>)</i> ;	- C2 H5	n	<i>II</i>	"	n	1.5222
·. 55	306	CF3 CH3	CH <sub>3</sub>	J)	נו	IJ	11	121~123

Table 1 (continued)

5 ·	Com- pound	R	R <sup>1</sup> .	x	A <sub>.</sub>	В	z	Melting point  (°C) or  refractive index (n n)
10	307	CF₃ CH₃ CH₃ CH₃	H	0	OCH₃	OCH3	СН	175~177
15	308	F CH₃ C- CH₃	СНз	IJ	IJ	IJ	נו	93~ 94
20	3.09	IJ	Н	jj.	נו	n	וו	162~164
25	310	CH3 0 CH3 CH3 CH3	"	n	<i>11</i>	jj.	IJ	160~164
30	311	$\Diamond$	C <sub>2</sub> Hs	n	"	OCHF2	jj	1.4777
	312	n	н	n	"	JJ.	n	132~133
35	313	$\Diamond$	C <sub>2</sub> H <sub>5</sub>	n ·	11	OCH3	n	71~ 73
	314	n'	. <i>1</i> 1	s	ı,	ı,	"	1.5313
	315	t-C4H9	н	n	n,	"	"	115~119
40	316	$\Diamond$	C4 H9-S	IJ	וו	n,	ı,	_1.5231
-	317	n	CH-⟨⟩	וו	"	J)	"	1.5569
45	318		C2 Hs	n	n,	"	"	1.5482
	319	,, .	н	"	"	"	"	138~140
50	320	CH2-	C <sub>2</sub> H <sub>5</sub>	<i>"</i>	JI .	"	"	1.5270
55	321	JJ.	: H	"	ı,	n n	"	95~ 98

Table 1 (continued)

5 .	Com- pound No.	R	R¹	х	A	В	Z	Melting point (°C) or refractive (n'D)
10	322	CH2 CH2 CH2	H	s	OCX3	ОСН₃	СН	146~150
15	323	i-CaH7	СН₃	"	"	"	"	1.5247
	324	jj	CH2 C = CH	"	IJ	"	"	1.5236
20	325	t-C4H9	. Н	"	CH₃	CH3.	IJ	122~125
20	326	וו	IJ.	"	ОСН₃	OCH3	N	94~ 98
·	327	· D	CH; CH3· CA; C2 H7	IJ	"	n	СН	1.5190
25 -	328	n	CH(C2H5)2	"	<i>II</i>		"	1.5199
30	329	<i>II</i>	C <sub>2</sub> Hs	IJ	n	'n	N	1.5304
	330	i−C₃H7	СН₃	IJ	"	נו	"	-1.5106
	331	<i>))</i>	. H	n	"	"	"	1.5240
35	332	ນ	ונ	IJ	CI	n	СН	100~105
	333	n	n	'n	СНз	СН₃	IJ	93~ 95
40	334	וו	СН₃	n	Cl	OCH₃	"	1.5335
	335	"	C <sub>2</sub> H <sub>5</sub>	IJ	CH₃	CH₃	11	1.5152
45	336	t-C₄Hg	н	a	OCH3	0CH3	N	37~ 40
50	337	<i>))</i>	CH2-	"	<i>)"</i>	I)	ij	63~ 66
	338	CH -	X .	IJ	jj	<i>11</i>	"	41~ 44
55		Cn3	·					

Table 1 (continued)

5	Com- pound No.	R	R¹	х	· <b>A</b>	В	Z	Melting point (°C) or refractive index (n°D)
10		au.			•			
	339	CH3 CH3	H	S	СЯ₃	СН₃	CH	153~157
15	340	"	<i>n</i> -	"	OCH3	0CH₃	N .	115~118
	341	t-C4Hs	H	n	jj	OCHF2	CH	95~ 100
20	342	$\Diamond$	C3 H7 - i	n	"	0CH₃	n	1.5230
	343	Ď	H	n	jj	n	N	106~110
25	344	"	C2Hs	- 11	C1	n	СН	1.5440
	345	"	н	jj	"	n	"	90~ 97
30	346	"	C2 H5	11	CH₃	n	n	1.5327
	347	וו	н	n	n	<i>n</i> .	"	91~ 93
	348	ù	n	n	OCH3	OCHF2	n	- 127~130
35	349	"	C <sub>2</sub> H <sub>5</sub>	"	n	n	"	1.5064
40	350	CH3 -C- CH3	н	IJ	n	n	IJ	136~140
	351	ij.	<i>11</i>	וו	Cl	0CH₃	"	177~181
45	352	t-Cz Ha	n'	n	jj .	n,	"	121~123
	353	C <sub>2</sub> H <sub>5</sub>	n	jj	OCH3	n	"	82~ 83
50	354	i –Ca H7	n	"	n	0CHF2	ı II	85~ 88

Table 1 (continued)

[								Melting point
5	Com- pound No.	R	R¹	х	. A	В	Z	(°C) or refractive index (n D)
	355	i-CaH7	н	s	СЙЗ	OCH3	СН	1.5331
10	356	(CH <sub>2</sub> ) <sub>3</sub> -	CH₃	0	OCH₃	"	IJ	1.5343
	357	t-C4Hs	Н	n	OCH3	н	IJ	Not measur- able
15	358	<i>II</i>	n	n	N(CH <sub>3</sub> ) <sub>2</sub>	0CH₃	"	73~ 78
	359	"	n	IJ	SCH3	"	jj .	150~158
20	360	"	jj	n	II.	CH3	"	194~200
	361	II	n	"	NHCH3	OCH₃	'n	101~104
25	3,62	<i>"</i>	n	"	OCHF2	OCHF2	"	205~213
T T. T. J	363	n,	n	s	NHCH3	OCH3	ŋ.	124~127
30	364	n	<i>11 &gt;</i>	n	NHC₄Hs-t	n	IJ	123~125
	365	CH <sub>3</sub>   	J)	0	NHCH₃	n,	זו	105~109
35	366	n	n	n	N(CH <sub>3</sub> ) <sub>2</sub>	n	"	154~158
40	367	n	"	"	SCH₃	IJ	"	156~158
	368	II .	. 11	JJ	OCHF2	OCHF2	"	193~197
<b>45</b>	369	n	וו	l)	NH2	0CH₃	j)	227~230

50

Table	1	(continued)
Table	L	(conminued)

5	Com- pound No.	R ·	R¹	x	A	В.	Z	Melting point. (°C) or refractive index (n D)
10	370		H	0	OCH3	OCH₃	СН	144~146
15	371	IJ	CH₃	IJ	n	n	n	132~134
	372	CH2=CH-CH2-	н	n	<i>)</i> ) -	"	n	105~111
20	373		11	n	<i>)</i> ;	<i>y</i> .	"	113~117
	374	11	СН₃	11	n	"	"	93~ 96
25	375	"	C2 H5	ıı	Ī	"	~ <i>y</i>	187~189
	376	CH <sub>3</sub> CH-	H	"	"	"	JJ	112~114
30	377	n	СН₃	"	"	n	II	62~ 64
	378	11	C2 Hs	"	n	"	n	52~ 54
35	379		n	n	"	))	J)	Not measurs
	380		н	s	"	n,	"	112~115
40	381	, II	C <sub>2</sub> H <sub>5</sub>	11	n	n,	"	71~ 73
45	382	CH₃	n'	a	J)	n	IJ	112~115
	383	CH₃ .	. Н	ינו	n	"	וו	148~151
50 55	384	0 CH3	H -	JJ.	IJ	i)	ינ	158 <b>~</b> 163

Table 1 (continued)

5	Com- pound No.	R	R¹	x	A	В	Z	Melting point.  (°C) or  refractive index (n D)
10	385	D-	0   1   CH <sub>2</sub> COC <sub>2</sub> H <sub>5</sub>	0	0СНз	ОСН₃	СН	84~85
	386	וו	<b>-</b>	JJ	<i>)1</i>	"	"	112~114
15	387	n	-N=C CH3	"	j)	<i>I</i> I.	n	1.5162
	388	<i>y</i>	-CH <sub>2</sub> S-(1)-NO <sub>2</sub>	IJ	n	n	СН	68~ 70
20	389	"	-CH2 OCH3	Ĵ	n	n	n	36~ 38
	390	n	-N=C \ CH3	s	n	"	n	1.5452
25	391	n	-CH2S NO2	n	"	n .	n	1.6027
	392	, , , , , , , ; ; ;	CH2 OCH3	n	וו	n	11	1.5309
30	393	<i>n</i> .	<b>(</b>	n	"	n	n,	40~ 45
	394	n	-ch < CF3	n	ı,	"	"	1.4958
05	395	jj	-()	<i>]]</i>	"	11	"	1.5368
35	396	CH3	CH₃	0	"	j)	נו	105~107
40	397	jj	Н	jj.	"	11	"	163~165
	398	n-C3 H7	<i>n</i> · · · ·	s	"	II.	N	1.5301
45	399	n-C4 He	n	j)	n,	"	n	1.5263
	400	t-C4H9	'n	"	n	СН₃	"	128~133
50 55	401	CH <sub>3</sub> C- CH <sub>3</sub>	 	j)	n	"	J)	46~ 49

Table 1 (continued)

5	<del></del> .			-			1	No-14ing point
	Com- pound No.	R	R¹	x	A	В	Z	Melting point (°C) or refractive index (n'D)
10	i							
	402		H	0	OCH3	OCH3	СН	115~120
15	403	OCH3	<i>II</i>	n	n	וו	"	215~218
20	404	IJ	CH3	11	"	n	n	95~ 97
	405	t-C4H9	H	s	N(CH <sub>3</sub> ) <sub>2</sub>	IJ	"	105~110
					  - 			
25	406	CH₃ C₂H₅ CH−	J)	"	OCH₃	<i>))</i>	N	75~ 78
30	407	t-C4He	n	n	NHCH3	<i>n</i> .	n	- 1.5187
	408	n	וו	n	NHC2 H5	וו	n	51~ 55
35	409	n	n,	"	NH-C₄H9-t	11	11	128~132
	410	l)	"	"	NHC3 H7	"	"	57~ 60
	411	<i>"</i>	n .	"	NHC3 H7-i	n.	ı,	69~ 73
40	412	"	<i>"</i>	"	CI	0C2Hs	СН	73~ 78
45	413	. 11	IJ	j)	N(CH <sub>3</sub> ) <sub>2</sub>	n	"	101~105
	414	D	H - H2 NC3 H7 - i	S	OCH3	0CH₃	"	68~ 73

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$$R^{11} \xrightarrow{R^{12}} 0 \xrightarrow{N} Z$$

Melting point.

refractive index  $(n_0)$ 

1.5210

165~170

139~142

104~106

118~122

(°C) or

В

оснз

"

IJ

"

СНз

A

OCH<sub>3</sub>

"

"

"

СНа

Z

CH

"

"

N

CH

10

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Table 2

R11

H

СНа

"

11

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15		
20		

Com-

No.

pound

415

416

417

418

"

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L		<u></u>	
Compound 4	16 is a	S(+) fo	rm.

R18

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Among the compounds of the present invention, Compound Nos. 4, 9, 65, 42, 66, 132, 133, 315, 153, 331, 326 and 336 are particularly excellent as herbicides.

The compounds of the present invention can be prepared by the processes of the following reaction schemes (1) to (6). However, the present invention is by no means restricted by such specific processes.

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(1)

In the above formulas, R!2\_is a halogen\_atom, an alkylsulfonyl group, a benzylsulfonyl group or a substituted benzylsulfonyl group, Y is a halogen atom or a methylsulfonyloxy group, and R, R¹, A, B, X and Z are as defined above.

The compound of the formula I can be prepared by reacting the compound of the formula A with the compound of the formula B as shown in reaction scheme (1), or by reacting the compound of the formula C with the compound of the formula D as shown in reaction scheme (2) in the presence of at least one equivalent of a base in a solvent at a temperature within a range of from room temperature to the boiling point of the solvent for from 0.5 to 24 hours. As the base, an alkali metal such as sodium metal or potassium metal, and an alkali metal hydride or alkaline earth metal hydride such as sodium hydride, potassium hydride or calcium hydride, an alkali metal carbonate such as sodium carbonate or potassium carbonate, an alkali metal hydroxide such as sodium hydroxide or potassium hydroxide or an organic amine such as triethylamine or pyridine, may be employed.

As the solvent, a hydrocabon solvent such as benzene, toluene or xylene, a halogenated hydrocarbon solvent such as methylene chloride or chloroform, an alcohol solvent such as metanol, ethanol or 2-propanol, an ether solvent such as ethyl ether, tetrahydrofuran or dioxane, a ketone solvent such as acetone or methyl ethyl ketone, an ester solvent such as methyl acetate or ethyl acetate, an aprotic polar solvent such as N,N-dimethylformamide, N,N-dimethylacetamide or dimethylsulfoxide, acetonitrile or water, may be used.

A compound of the formula I of the present invention wherein R<sup>1</sup> is a hydrogen atom, can be prepared by the reaction in accordance with reaction scheme (1) or (2) using at least two equivalent of a base, followed by acidification.

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$$R - CH + R^{12} \xrightarrow{N} Base$$

$$R - CH + R^{12} \xrightarrow{N} R - CH - 0 \xrightarrow{N} R$$

$$R - CH - 0 \xrightarrow{N} R$$

In the above formulas, R13 is a formyl group,

$$-CH=C < R^{14}$$
,  $-C \equiv C-R^{14}$  or  $-CH = CR^{16}$ 

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wherein each of R<sup>14</sup> and R<sup>15</sup> which may be the same or different is a hydrogen atom or a lower alkyl group, and each of R<sup>16</sup> and R<sup>17</sup> which may be the same or different is a lower alkyl group, and R, R<sup>12</sup>, A, B and Z are as defined above.

The compound of the formula II of the present invention as shown in reaction scheme (3), can be prepared by reacting the compound of the formula E with the compound of the formula B in the presence of a base in a suitable solvent at a temprature range of from -10°C to the boiling point of the solvent for from 0.5 to 24 hours to obtain the compound of the formula F, and oxdizing the compound of the formula F by an oxidizing agent in the presence of a solvent.

As the base to be used in the preparation of the compound of the formula F, an alkali metal amide such as lithium diisopropylamide, an alkali metal such as sodium metal or potassium metal, an alkali metal hydride or alkaline earth metal hydride such as sodium hydride, potassium hydride or calcium hydride, an alkali metal carbonate such as sodium carbonate or potassium carbonate, an alkali metal hydroxide such as sodium hydroxide or an organic amine such as triethylamine or pyridine, may be employed. However, if such a base is present in the step for preparation of the compound of the formula E, it is unnecessary to further add such a base. As the solvent, a hydrocarbon solvent such as benzene, toluene or xylene, a halogenated hydrocarbon solvent such as methylene chloride or chloroform, an alcohol solvent such as methanol, ethanol or 2-propanol, an ether solvent such as ethyl ether, tetrahydrofuran or dioxane, a ketone solvent such as acetone or methyl ethyl ketone, an ester solvent such as methyl acetate or ethyl acetate, an aprotic polar solvent such as N,N-dimethylformamide, N,N-dimethylacetamide or dimethylsulfoxide, acetonitrile or water, may be used.

As the oxidizing agent oxidizing the compound of the formula F to be used in the preparation of the compound of the formula II of the present invention, a permanganate, silver oxide or a permanganate-periodic acid, may be mentioned.

As the solvent to be used in the oxidation, water, acetic acid or a solvent mixture such as water-acetone or water-acetic acid, may be mentioned. The reaction may be conducted at a temperature within a range of from room temperature to the boiling point of the solvent for from 1 to 24 hours.

(4)

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In the above formulas, R<sup>18</sup> is an alkyl group, an alkenyl group, an alkynyl group or a benzyl group which may be substituted by a halogen atom or an alkoxy group, L is a halogen atom, an imidazolyl group or -OCOR<sup>19</sup> wherein R<sup>19</sup> is a lower alkyl group or a phenyl group, and R, A, B, X, Y and Z are as defined above.

The compound of the formula IV of the present invention as shown in reaction scheme (4) can be prepared by hydrolyzing the compound of the formula III in the presence of at least one equivalent of a base in water at a temperature with a range of from room temperature to the boiling point of the solvent for from 1 to 48 hours and bringing the reaction solution to be neutral or acidic with an acid. As the base, an alkali metal hydroxide such as sodium hydroxide or potassium hydroxide may be employed. Further, in order to facilitate the reaction, an alcohol such as methanol or ethanol or a water-soluble organic solvent such as dioxane or acetonitrile, may be added to the reaction system.

The compound of the formula III of the present invention as shown in reaction scheme (4) can be prepared by esterifying the compound of the formula IV. Here, two processes will be described. However, it should be understood that the present invention is by no means restricted to these processes.

### Process A

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The compound of the formula III can be prepared by reacting the compound of the formula IV with R<sup>18</sup>Y wherein R<sup>18</sup> and Y are as defined above, in the presence of a base in a suitable solvent at a temperature within a range of from room temperature to the boiling point of the solvent for 1 to 24 hours. As the base, an alkali metal carbonate such as sodium carbonate, potassium carbonate, sodium hydrogencarbonate or potassium hydrogencarbonate, an alkali metal hydride such as sodium hydride, potassium hydride or an organic amine such as triethylamine, pyridine or DBU, may be used. As the solvent, a hydrocarbon solvent such as benzene, toluene or xylene, an ether solvent such as ethyl ether, ethylene glycol dimethyl ether, tetrahydrofuran or dioxane or an aprotic polar solvent such as N,N-dimethylformamide, N,N-dimethylacetamide, dimethylsulfoxide or acetonitrile, may be employed. Further, as a catalyst, crown ether, N,N,N,N, h'-tetramethylethylenediamine may be used.

### Process B

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The compound of the formula IV is reacted with a suitable reagent to prepare the compound of the formula G. Then, after isolating it or without isolating it, it is reacted with R<sup>18</sup>OH wherein R<sup>18</sup> is as defined above to obtain the compound of the formula III. Here, as the reagent to be used in the preparation of the

compound of the formula G, thionyl chloride, oxalic acid dichloride, a chlorocarbonate or carbonyl-diimidazole may be mentioned. As the solvent, a hydrocarbon solvent such as benzene, toluene or xylene, a halogenated hydrocarbon solvent such as methylene chloride or chloroform, an ether solvent such as diethyl ether, ethyleneglycol dimethyl ether or tetrahydrofuran or an aprotic polar solvent such as N,N-dimethylformamide or acetonitrile may be used. The compound of the formula III can be prepared by the reaction of R<sup>18</sup>OH at a temperature within a range of from 0 °C to the boiling point of the solvent for 0.5 to 24 hours.

In the above formulas, each of  $M^{p^+}$  and  $M^{'p^{'}}$  is a cation such as an alkali metal, an alkaline earth metal or a transition metal, organic or inorganic ammonium, and each of P and P' is an electrical charge number of from 1 to 3.

The compound of the formula V as shown in reaction scheme (5) can be prepared by reacting the compound of the formula IV with a base in a solvent at a temperature within a range of from room temperature to the boiling point of the solvent for 5 minutes to 10 hours. As the solvent, a hydrocarbon solvent such as benzene, toluene or xylene, a halogenated hydrocarbon solvent such as methylene chloride or chloroform, an alcohol solvent such as methanol or ethanol, an ether solvent such as ethyl ether, ethyleneglygol dimethyl ether, tetrahydrofuran or dioxane, a ketone solvent such as acetone or methyl ethyl ketone, an ester solvent such as methyl acetate or ethyl acetate, acetonitrile, or water, may be mentioned. As the base, an alkali metal such as sodium metal or potassium metal, an alkali metal hydride or alkaline earth metal hydride such as sodium hydride, potassium hydride or calcium hydride, a carbonate such as sodium carbonate, potassium carbonate or calcium carbonate, an alkali metal hydroxide such as sodium hydroxide or potassium hydroxide, or a primary, secondary or tertiary organic amine, will be employed. Further, the compound of the formula VI can be prepared by subjecting the compound of the formula V to cation exchange in the above-mentioned solvent at a temperature within a range of from room temperature to the boiling point of the solvent for from 5 minutes to 10 hours.

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(6)

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$$R^{10} \xrightarrow{R^{10}} 0 \xrightarrow{N} \xrightarrow{R} \longrightarrow H0 CH_{2} \stackrel{:}{C} - CH - 0 \xrightarrow{N} \xrightarrow{Z} \xrightarrow{R} COOH$$

$$R^{10} \xrightarrow{R^{10}} 0 \xrightarrow{N} \xrightarrow{R} \longrightarrow H0 CH_{2} \stackrel{:}{C} - CH - 0 \xrightarrow{N} \xrightarrow{Z} \xrightarrow{R} \longrightarrow H0 CH_{2} \stackrel{:}{C} - CH - 0 \xrightarrow{N} \xrightarrow{Z} \longrightarrow H0 CH_{2} \stackrel{:}{C} \longrightarrow H0 CH_{2}$$

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In the above formulas, each of  $R^{10}$  and  $R^{11}$  is a hydrogen atom or an alkyl group, and A, B and Z are as

The compound of the formula VIII as shown in reaction scheme (6) can be prepared by hydrolyzing the compound of the formula VII in the persence of at least one equivalent of a base and then bringing the reaction solution to be neutral or acidic with an acid.

As the base, an alkali metal hydroxide such as sodium hydroxide or potassium hydroxide may be employed. Further, in order to facilitate the reaction, the afore-mentioned water-soluble organic solvent may be added to the reaction system.

Now, the process for producing the intermediates to be used in the present invention will be mentioned as Reference Examples.

The compound of the formula A wherein X is an oxygen atom can be obtained by a usual method. For instance, an oxirane is prepared from the corresponding ketone by Darzens reaction, and then an aldehyde is prepared in accordance with the method disclosed in Org. Syn. III, 733 (1955). Then, the aldehyde is converted to a cyanohydrin, followed by hydrolysis to obtain such a compound. Further, specific processes for producing the compound of the formula A wherein X is a sulfur atom will be given in Reference Examples 1 and 2.

The compound of the formula C can be obtained by halogenating the  $\alpha$ -position of a fatty acid in accordance with the method disclosed in Org. Syn. III, 848 (1955).

A specific process for producing the compound of the formula E wherein R is

and R13 is CH = CH-CH3 will be described in Example 11.

### REFERENCE EXAMPLE 1

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### Preparation of 3-phenyl-3-methyl-2-mercaptobutyric acid

15.2 g of diisopropylamine was added to 500 ml of dry tetrahydrofuran, and 84 g of a n-butyl lithium-hexane solution (15%) was dropwise added thereto at a temperature of from -30 to -40 °C under stirring. After completion of the dropwise addition, the mixture was stirred for further 30 minutes, and then the temperature was raised to 0 °C. The reaction solution was stirred at 0 °C for 30 minutes and then cooled to -30 to -40 °C again. 17.8 g of 3-phenyl-3-methylbutyric acid dissolved in 50 ml of tetrahydrofuran and 11.6 ml of hexamethylphosphoric acid triamide were dropwise added thereto. The mixture was stirred for one

hour and further stirred at 0°C for one hour. Then, the reaction solution was cooled to -10°C, and 3.2 g of sulfur powder was added thereto. The temperature was gradually raised to room temperature and stirred overnight. Water was added to the reaction solution, and the reaction solution was acidified with citric acid. The organic layer was dried over anhydrous sodium sulfate and concentrated to obtain a brown solid. The solid and 7 g of activated zinc powder were added to 70 ml of acetic acid and refluxed for 6 hours. The reaction solution was poured into water, and a precipitated zinc complex was collected by filtration. This complex was stirred in a 48% sodium hydroxide aqueous solution at 90°C for 30 minutes. The reaction solution was poured into water and subjected to filtration. Then, the filtrate was acidified with hydrochloric acid and extracted with chloroform. The organic layer was washed with water, dried over anhydrous sodium sulfate and concentrated to obtain 9.6 g of 3-phenyl-3-methyl-2-mercaptobutyric acid.

Melting point: 70-73° C

#### **REFERENCE EXAMPLE 2**

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### Preparation of 3,3-dimethyl-2-mercaptobutyric acid

9.2 g of 3,3-dimethyl-2-mercarptobutyric acid was obtained in the same manner as in Reference Example 1 except that 3,3-dimethyl-2-mercaptobutyric acid was used instead of 3-phenyl-3-methylbutyric acid.

Melting point: 80-81 °C.

Now, the present invention will be desribed in further detail with reference to Examples. However, it should be understood that the present invention is by no means restricted to such specific Examples.

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#### **EXAMPLE 1**

# Preparation of ethyl 2-(4,6-dimethoxypyrimidin-2-yl)oxy-3-methyl-3-phenylbutyrate (Compound No. 44)

4.5 g of ethyl 2-hydroxy-3-methyl-3-phenylbutyric acid, 4,6 g of 4,6-dimethoxy-2-methylsulfonyl-pyrimidine, 5,3 g of anhydrous potassium carbonate and 50 ml of N,N-dimethylformamide were introduced to a round bottom flask, and the mixture was stirred at 100 °C for 3 hours. Then, the reaction mixture was poured into ice water and extracted twice with 50 ml of ethyl acetate. The extract was washed with water and then dried over anhydrous sodium sulfate overnight. An inorganic salt was removed by filtration, and then the solvent was distilled off under reduced pressure to obtain 7 g of crude crystals. The crude crystals were recrystallized from ethanol to obtain 5.6 g of the desired product.

Melting point: 123-124 °C

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#### **EXAMPLE 2**

# Preparation of 2- (4,6-dimethoxypyrimidin-2-yl)oxy-3-methyl-3-phenylbutyric acid (Compound No. 42)

4.8 g of ethyl 2-(4,6-dimethoxypyrimidin-2-yl)oxy-3-methyl-3-phenylbutyrate, 11 ml of a 10% sodium hydroxide aqueous solution and 50 ml of ethanol were introduced to a round bottom flask and reacted for 2 hours under refluxing. Then, a large portion of ethanol was distilled off under reduced pressure. 50 ml of water was added to the residue thereby obtained, and neutral organic substances were removed by extraction with chloroform. Then, the solution was adjusted to pH 3 to 4 with 5% hydrochloric acid, and extracted twice with 50 ml of ethyl acetate. The extract was washed with water and then dried over anhydrous sodium sulfate overnight. An inorganic salt was removed by filtration, and then, the solvent was distilled off under reduced pressure to obtain 4.0 g of crude crystals. The crude crystals were recrystallized from ethanol to obtain 2.8 g of the desired product.

Melting point: 163-165 °C

#### **EXAMPLE 3**

Preparation of sodium 3-(3-chlorophenyl)-2-(4,6-dimethoxypyrimidin-2-yl)oxy-3-methylbutyrate (Compound No. 61)

1 g of 3-(3-chlorophenyi)-2-(4,6-dimethoxypyrimidin-2-yl)oxy-3-methylbutyric acid was dissolved in 10 ml of acetone, and 0.6 g of 28% sodium methoxide was added thereto. The mixture was stirred at room temperature for one hour, and then the precipitated crystals collected by filtration to obtain 0.9 g of the desired product.

Melting poing: 220-226° C

**EXAMPLE 4** 

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Preparation of propargyl 2-(4,6-dimethoxypyrimidin-2-yl)oxy-3-methyl-3-(3-methylphenyl)butyrate (Compound No. 101)

1.1 g of 2-(4,6-dimethoxypymidin-2-yl)oxy-3-methyl-3-(3-methylphenyl)butyric acid, 0.5 g of anhydrous potassium carbonate, 0.5 g of propargyl bromide and 20 ml of N,N-dimethylformamide were introduced to a round bottom flask and stirred at 80° C for 4 hours. Then, the reaction mixture was poured into ice water and extracted twice with 50 ml of toluene. The extract was washed with water and then dried over anhydrous sodium sulfate overnight. An inorganic salt was removed by filtration, and then the solvent was distilled off under reduced pressure to obtain 1.2 g of a viscous liquid. The viscous liquid was dissolved in N-hexane, and the solution was left to stand at room temperature to precipitate crystals. The crystals were collected by filtration to obtain 0.9 g of the desired product. Melting poing: 95-97° C

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**EXAMPLE 5** 

Preparation of methyl 2-(4,6-dimethoxy-S-triazin-2-yl)oxy-3-methyl-3-phenyl)butyrate (Compound No. 151)

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2.1 g of methyl 2-hydroxy-3-methyl-3-phenylbutyrate, 1.8 g of 2-chloro-4,6-dimethoxy-S-triazine and 1.7 g of potassium carbonate were added to 50 ml of acetonitrile, and the mixture was refluxed for 20 hours. The reaction solution was cooled, then poured into water and extracted with 100 ml of ethyl acetate. The organic layer was washed twice with a sodium chloride aqueous solution, then dried over anhydrous sodium sulfate and concentrated under reduced pressure. The liquid substance thereby obtained was purified by silica gel column chromatography (eluent: hexane/ethyl acetate = 6/1) to obtain 1.2 g of the desired product.

Melting point: 85-87 ° C

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**EXAMPLE 6** 

Preparation of methyl 2-(4,6-dimethylpyrimidin-2-yl)oxy-3,3-dimethylbutyrate (Compound No. 13)

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2.9 g of methyl 2-hydroxy-3,3-dimethybutyrate, 4,1 g of 4.6-dimethyl-2-methylsulfonylpyrimidine and 3.3 g of potassium carbonate were added to 50 ml of N,N-dimethylformamide, and the mixture was stirred at 100°C for 4 hours. The reaction solution was cooled to room temperature, poured into water and extracted with 100 ml of ethyl acetate. The organic layer was washed twice with a sodium chloride aqueous solution, dried over anhydrous sodium sulfate and concentrated under reduced pressure. The liquid substance thereby obtained was purified by silica gel column chromatography (eluent: hexane/ethyl acetate = 6/1) to obtain 4.2 g of the desired product.

Refractive index n<sub>D</sub><sup>20</sup>: 1.4868

#### **EXAMPLE 7**

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## Preparation of 2-(4,6-dimethylpyrimidin-2-yl)oxy-3,3-dimethylbutyric acid (Compound No.12)

1.5 g of methyl 2-(4,6-dimethylpyrimidin-2-yl)oxy-3,3-dimethylbutyrate was dissolved in 10 ml of methanol, and 10 ml of an aqueous solution containing 0.5 g of potassium hydroxide was added thereto. The mixture was stirred at room temperature for 12 hours and then shaked with 210 ml of toluene and 30 ml of water in a separatory funnel. The aqueous layer was acidified with an oxalic acid aqueous solution and extracted with 100 ml of ethyl ether. The organic layer was dried over anhydrous sodium sulfate and concentrated under reduced pressure to obtain 1.2 g of the desired product.

Melting point: 167-169 ° C

#### 15 EXAMPLE 8

## Preparation of 2-(4,6-dimethoxypyrimidin-2-yl)oxy-3,3-dimethyl-y-butyrolactone (Compound No. 247)

13.0 g of 2-hydroxy-3,3-dimethyl-y-butyrolactone and 24.0 g of 4,6-dimethoxy-2-methylsulfonyl-pyrimidine were mixed in 80 ml of N,N-dimethylformamide in the presence of 27.6 g of potassium carbonate at a temperature of from 90 to 100°C for 3 hours. The reaction solution was cooled to room temperature, then, poured into ice water and extracted with ethyl ether. The extract was washed twice with water and dried over anhydrous magnesium sulfate. The desiccating agent was removed by filtration and then the filtrate was concentrated to obtain 26.0 g of the desired product.

Melting poing: 139-142°C

#### **EXAMPLE 9**

## Preparation of 2-(4,6-dimethoxypyrimidin-2-yl)oxy-4-hydroxy-3,3-dimethylbutyric acid (Compound No. 77)

To 150 ml of an ethanol solution of 5.4 g of 2-(4,6-dimethoxypyrimidin-2-yl)oxy-3,3-dimethyl-y-butyrolactone, 20 ml of an aqueous solution of 1.2 g of sodium hydroxide was added, and then, the mixture was stirred at room temperature for one hour. Ethanol was evaporated under reduced pressure, and the reaction solution was adjusted to pH 2 to 3 with 5% hydrochloric acid. The reaction solution was extracted twice with ethyl acetate, washed twice with a sodium chloride aqueous solution and then dried over anhydrous magnesium sulfate. The desiccating agent was removed by filtration, and then, the filtrate was concentrated under reduced pressure to obtain 4.7 g of the desired product.

Melting poing: 104-110 °C

#### **EXAMPLE 10**

## Preparation of methyl 2-(4,6-dimethoxypyrimidin-2-yl)oxyhexanoate (Compound No. 8)

3.5 g of 2-hydroxy-4,6-dimethoxypyrimidine, 4.7 g of methyl 2-bromohexanoate, 50 ml of N,N-dimethylformamide and 3.3 g of anhydrous potassium carbonate were stirred at a temperature of from 85 to  $90^{\circ}$  C for 3 hours. The reaction mixture was cooled to room temperature and then diluted with water. This aquesous mixture was extracted with ethyl ether. The ethyl ether extract was washed with water and dried. Then, ethyl ether was removed by distillation under reduced pressure to obtain a slightly yellow oily substance. The slightly yellow oily substance was purified by silica gel column chromatography (eluent: hexane/ethyl acetate = 6/1) to obtain 4.7 g of the desired product. Refractive index  $n_0^{20}$ : 1.4868

#### **EXAMPLE 11**

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#### Preparation of 3-cyano-2-(4,6-dimethoxypyrimidin-2-yl)oxy-3-methylbutyric acid (Compound No. 155)

To a tetrahydrofuran solution of lithium diisopropylamide prepared from 3.3 g of diisopropylamine and 14.1 g of a 15% n-butyl lithium hexane solution dissolved in 50 ml of tetrahydrofuran at -20° C, 2.3 g of isobutyronitrile and 2.1 g of crotonaldehyde were added in turn at -10° C to obtain 5-cyano-4-hydroxy-5-methyl-2-hexane. To this reaction solution, 6.5 g of 4,6-dimethoxy-2-methylsulfonylpyrimidine was added, and the mixture was stirred overnight. The reaction solution was neutralized with a 10% hydrochloric acid aqueous solution, extracted with ethyl acetate, washed with water and dried. The solvent was distilled off to obtain crystals of 5-cyano-4-(4,6-dimethoxypyrimidin-2-yl)oxy-5-methyl-2-hexene (melting point: 91-92° C). The crystals thereby obtained were dissolved in 100 ml of acetone, and an aqueous solution of 1.7 g of potassium permanganate were added thereto at room temperature. The mixture was stirred for one hour. Acetone was distilled off and then the reaction solution was extracted with ethyl acetate. The ethyl acetate layer was washed and adjusted to pH 4 to obtain 0.68 g of the desired product.

Melting point: 142-150° C

#### 20 EXAMPLE 12

## Preparation of ethyl 2-(4,6-dimethoxypyrimidin-2-yl)thiocyclopentyl acetate (Compound No. 132)

4.0 g of 2-mercapto-4,6-dimethoxypyrimidine, 4.8 g of ethyl 2-bromocyclopentyl acetate, 50 ml of N,N-dimethylformamide and 3.4 g of anhydrous potassium carbonate were stirred at 90 °C for 3 hours. The reaction mixture was cooled to room temperature and then diluted with water. The aqueous mixture was extracted with ethyl ether. The ethyl ether extract was washed with water and dried. Then, ethyl ether was removed by distillation under reduced pressure to obtain an yellow oily substance. The yellow oily substance was purified by silica gel column chromatography (eluent: hexane/ethyl acetate = 6/1) to obtain 3.6 g of the desired product.

Refractive index n<sub>D</sub><sup>20</sup>: 1.5310

#### 35 EXAMPLE 13

#### Preparation of 2-(4,6-dimethoxypyrimidin-2-yl)thiocyclopentyl acetic acid (Compound No. 133)

To a mixture solution of 20 ml of ethanol, 20 ml of water and 0.4 g of sodium hydroxide, 2.5 g of ethyl 2-(4,6-dimethoxypyrimidin-2-yl)thiocyclopentyl acetate was added, and the mixture was stirred at a temperature of from 45 to 50° C for 3 hours. Ethanol was removed by distillation under reduced pressure, and the residue was extracted with toluene. The toluene layer was removed. The aqueous layer was adjusted to pH 2 to 3 with a 5% hydrochloric acid aqueous solution and extracted with ethyl ether. The ethyl ether extract was washed with water and dried. Then, ethyl ether was removed by distillation under reduced pressure to obtain a white solid. The solid was recrystallized from isopropyl ether to obtain 1.6 g of the desired product. Melting point: 125-127° C.

#### o EXAMPLE 14

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#### Preparation of ferric 2-(4,6-dimethoxypyrimidin-2-yl)oxy-3,3-dimethylbutyrate (Compound No. 244)

To 5 ml of an aqueous solution of 0.2 g of sodium hydroxide, 1.0 g of 2-(4,6-dimethoxypyrimidin-2-yl)-oxy-3,3-dimethylbutyric acid was dissolved to prepare a sodium salt. 5 ml of aqueous solution of 1.1 g of ferric trichloride (hexahydrate) was added thereto. Precipitated salts were collected by filtration, thoroughly washed with water and dried to obtain 1.1 g of the desired product.

Melting point: 178-181 °C

**EXAMPLE 15** 

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Preparation of ethyl 2-(4,6-dimethoxypyrimidin-2-yl)oxy-(1,2-epoxycyclohexyl)acetate (Compound No. 245)

To a suspension of 5.9 g of methachloro perbenzoic acid in 70 ml of methylene chloride, 7.4 g of ethyl 2-(4,6-dimethoxypyrimidin-2-yl)oxy-2-(1-cyclohexenyl)acetate was added at a temperature of from 5 to 10 °C over a period of 30 minutes. The reaction mixture was stirred at room temperature for 12 hours, and formed crystals were removed by filtration. Then, the filtrate was washed a few times with a diluted sodium carbonate aqueous solution and water and dried over anhydrous sodium sulfate. Then, methylene chloride was removed by distillation under reduced pressure to obtain a yellow residue. The residue was purified by silica gel column chromatography (eluent: hexane/ethyl acetate = 6/1) to obtain 1.9 g of the desired product.

Melting point: 108-110 °C

O EXAMPLE 16

Preparation of ethyl 2-(4,6-dimethoxypyrimidin-2-yl)thio-2-(2,4-dimethylcyclopentyl)acetate (Compound No. 279)

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3.2 g of 2-mercapto-4.6-dimethoxypyrimidine, 4.9 g of ethyl 2-bromo-2-(2,4-dimethylcyclopentyl)acetate, 50 ml of N,N-dimethylformamide and 2.7 g of anhydrous potassium carbonate were stirred at a temperature of from 85 to 90° C for 3 hours. The reaction mixture was cooled to room temperature and then diluted with water. The aqueous mixture was extracted with ethyl ether. The ethyl ether extract was washed with water and dried. Then, ethyl ether was removed by distillation under reduced pressure to obtain a slightly yellow oily substance. The slightly yellow oily substance was purfied by silica gel column chromatography (eluent hexane/ethyl acetate = 10/1) to obtain 4.5 g of the desired product.

Refractive index n<sub>2</sub><sup>0</sup>: 1.5202

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**EXAMPLE 17** 

Preparation of 2-(4,6-dimethoxypyrimidin-2-yl)oxy-3-trifluoromethylbutyric acid (Compound No. 376)

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To a mixture solution of 50 ml of methanol, 50 ml of water and 1.0 g of sodium hydroxide, 8.0 g of methyl 2-(4,6-dimethoxypyrimidin-2-yl)oxy-3-trifluoromethylbutyrate was added, and the mixture was stirred at a temperature of from 45 to 50°C for 4 hours. Methanol was removed by distillation under reduced pressure, and the residue was extracted with toluene. The toluene layer was removed, and the aqueous layer was adjusted to pH 2 to 3 with a 5% hydrochloric acid aqueous solution and extracted with ethyl ether. The ethyl ether extract was washed and dried. Then, ethyl ether was removed by distillation under reduced pressure to obtain a slightly yellow solid. The solid was recrystallized from n-hexane to obtain 5.9 g of the desired product.

Melting point: 112-114°C

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**EXAMPLE 18** 

5 Preparation of ethyl 2-(4,6-dimethoxypyrimidin-2-yl)thio-2-(1-cyclopentenyl)acetate (Compound No. 318)

10.4 g of 2-mercapto-4,6-dimethoxypyrimidine, 15.0 g of ethyl 2-(1-cyclopentenyl)-2-(methylsulfonyloxy)acetate, 100 ml of N,N- dimethylformamide and 9.2 g of anhydrous potassium carbonate

were stirred at  $90^{\circ}$  C for 5 hours. The reaction mixture was cooled to room temperature and then diluted with water. The aqueous mixture was extracted with ethyl ether. The ethyl ether extract was washed with water and dried. Then, ethyl ether was removed by distillation under reduced pressure to obtain an yellow oily substance. The yellow oily substance was purified by silica gel column chromatography (eluent: hexane/ethyl acetate = 10/1) to obtain 9.7 g of the desired product. Refractive index  $n_{\rm p}^{\rm 20}$ : 1.5482

**EXAMPLE 19** 

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#### Preparation of 2-(4,6-dimethoxy-S-triazin-2-yl)thio-2-cyclopentyl acetic acid (Compound No. 343)

To a mixture solution of 6.0 g of 2-mercapto-2-cyclopentyl acetic acid, 4.2 g of potassium hydroxide and 50 ml of water, a solution of 30 ml of acetone and 6.6 g of 2-chloro-4,6-dimethoxy-S-triazine was added at a temperature of from 0 to 5°C for 20 mimutes. Then, the reaction mixture was stirred at room temperature for 1.5 hours. Acetone was removed by distillation under reduced pressure, and the residue was extracted with ethyl ether. The ethyl ether layer was removed, and the aqueous layer was adjusted to pH 2 to 3 with a 5% hydrochloric acid aqueous solution and extracted with ethyl acetate. The ethyl acetate extract was washed with water and dried. Then, ethyl acetate was removed by distillation under reduced pressure to obtain a white solid. The solid was recrystallized from isopropyl ether and n-hexane to obtain 4.5 g of the desired product.

Melting point: 106-110°C

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**EXAMPLE 20** 

# Preparation of isopropylammonium 2-(4,6-dimethoxypyrimidin-2-yl)thio-2-cyclopentyl acetate (Compound No. 414)

A mixture of 5.0 g of 2-(4,6-dimethoxypyrimidin-2-yl)thio-2-cyclopentyl acetic acid, 1.0 g of isopropylamine and 80 ml of methanol was stirred at room temperature for 1.5 hours. Methanol was removed by distillation under reduced pressure. Isopropyl ether was added to the residue, and the mixture was stirred at room temperature for 0.5 hour. Formed crystals were collected by filtration, washed with n-hexane and then dried to obtain 4.3 g of the desired product.

Melting point: 68-73 °C

40 EXAMPLE 21

Preparation of ethyl 2-(4,6-dimethoxypyrimidin-2-ył)oxy-3-(2,6-dichlorophenyl)propionate (Compound No.

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50 ml of a N,N-dimethylformamide solution of 1.65 g of 2-(4,6-dimethoxypyrimidin-2-yl)oxy-3-(2,6-dichlorophenyl)propionic acid, 0.5 g of ethyl bromide 0.6 g of potassium carbonate was stirred at 80 °C for 2 hours under heating. The reaction solution was poured into water and extracted with ethyl acetate. The ethyl acetate layer was washed and dried. Then, the solvent was distilled off to obtain colorless crystals.

Melting point: 130-132 C

EAMPLE 22

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Preparation of 2-(1-indany)-2-(4,6-dimethoxypyrimidin-2-yl)oxy acetic acid (Compound No. 373)

A mixture solution of 3.8 g of methyl 2-(1-indanyl)-2-(4,6-dimethoxypyrimidin-2-yl)oxy acetate, 6.2 g of

potassium hydroxide, 60 ml of water and 60 ml of ethanol was stirred at room temperature for 5 hours. The solvent was distilled off, and residue was extracted with ethyl acetate. The ethyl acetate layer was extracted with a sodium hydrogencarbonate aqueous solution. The aqueous layer was acidified and then extracted with ethyl acetate. The ethyl acetate layer was washed with water and dried. The solvent was distilled off to obtain 2.4 g of the desired product.

Melting point: 113-117°C

#### **EXAMPLE 23**

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## Preparation of methyl 2-(1-indanyl)-2-(4,6-dimethoxypyrimidin-2-yl)oxy acetate (Compound No. 374)

100 ml of a N,N-dimethylformamide solution of 8.1 g of methyl 2-(2-indanyl)-2-hydroxy acetate, 9.0 g of 4,6-dimethoxy-2-methylsulfonylpyrimidine and 6.0 g of potassium carbonate was reacted at 100°C under heating for 5 hours. After completion of the raction, the reaction solution was poured into water and extracted with ethyl acetate. The extract was washed with water and dried. Then, the solvent was distilled off under reduced pressure, and the residue thereby obtained was purified by silica gel column chromatography (eluent: hexane/ethyl acetate = 6/1) to obtain 5.8 g of the desired product.

Meltingt: 93-96 C

#### **EXAMPLE 24**

## Preparation of 2-(2-methylindan-1-yl)-2-(4,6-dimethoxyyrimidin-2-yl)oxy acetic acid (Compound No. 383)

50 ml of a N,N-dimethylformamide solution of 2.9 g of methyl 2-(2-methylindan-1-yl)-2-hydroxy acetate, 2.9 g of 4.6-dimethoxy-2-methylsulfonylpyrimidine and 2.1 g of potassium carbonate was reacted at 80°C under heating for 3 hours. After completion of the reaction, the reaction solution was poured into water and extracted with ethyl ether. The extract was washed with water and dried. Then, the solvent was distilled off under reduced pressure to obtain 2.3 g of methyl 2-(2-methylindan-1-yl)-2-(4,6-dimethoxypyrimidin-2-yl)oxy acetate (melting point: 102-104°C).

A solution mixture of 3.2 g of methyl 2-(2-methylindan-1-yl)-2-(4,6-dimethoxypyrimidin-2-yl)oxy acetate, 1.0 g of potassium hydroxide, 100 ml of water and 100 ml actone was reacted at 60 °C for 3 hours. The solvent was distilled off, and the residue was extracted with ethyl ether. The ethyl ether layer was extracted with a sodium hydrogencarbonate aqueous solution and the aqueous layer was acidified and extracted with ethyl ether. The ethyl ether layer was washed with water and dried. The solvent was distilled off to obtain 1.9 g of the desired product.

Melting point: 148-151 °C

#### **EXAMPLE 25**

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### Preparation of 3,3-dimethyl-2-(4,6-dimethoxy-S-triazin-2-yl)oxybutyric acid (Compound No. 336)

4.8 g of benzyl 3,3-dimethyl-2-hydroxyacetate and 3.4 g of 2-chloro-4,6-dimethoxy-S-triazine were dissolved in 100 ml of tetrahydrofuran, and the solution was stirred under cooling with ice. 1.2 g (60%) of sodium hydride was added thereto. The temperature was raised to room temperature, and the mixture was stirred overnight. The reaction solution was poured into water and extracted with 80 ml of ethyl acetate. The organic layer was washed with water, dried over anhydrous sodium sulfate and concentrated to obtain an oily substance. The oily substance was purified by silica gel column chromatography (eluent: hexane/ethyl acetate = 10/1) to obtain 6.2 g of benzyl 3,3-dimethyl-2-(4,6-dimethoxy-S-triazin-2-yl)oxybutyrate (Compound No. 337, melting point: 63-66 °C).

4.5 g of benzyl 3,3-dimethyl-2-(4,6-dimethoxy-S- triazin-2-yl)oxybutyrate and 0.5 g (10%) of palladium carbon wetted with 2 ml of acetic acid were added to 100 ml of ethanol. 257 ml of hydrogen was added thereto at room temperature under stirring. The reaction solution was subjected to filtration, and the filtrate

was extracted twice with 200 ml of ethyl acetate. The organic layer was dried over anhydrous sodium sulfate and concentrated under reduced pressure to obtain 3.1 g of the desired product.

Melting point: 37-40° C

**EXAMPLE 26** 

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#### Preparation of 3-phenyl-3-methyl-2-(4,6-dimethoxy-S-triazin-2-ylthio)butyric acid (Compound No. 340)

1.9 g of 3-phenyl-3-methyl-2-mercaptobutyric acid was dissolved in 50 ml of acetone, and 1.2 g of potassium hydroxide dissolved in 5 ml of water was added thereto under cooling with ice. 1.5 g of 2-chloro-4,6-dimethoxy-S-triazine dissolved in 20 ml of acetone was added thereto. The mixture was stirred for 30 minutes. Then, the reaction solution was poured into water and extracted with 50 ml of ethyl acetate. The aqueous layer was acidified with a citric acid aqueous solution and extracted with 100 ml of chloroform. The organic layer was washed with water, dried over anhydrous sodium sulfate and concentrated to obtain 2.2 g of the desired product.

Melting point: 115-118°C

EXAMPLE 27

## Preparation of ethyl (Compound No. 379) 2-(4,6-dimethoxypyrimidin-2-yl)oxy-2-(1,2,3,4-tetrahydronaphthalen-1-oxo-2-yl)acetate

3.0 g of ethyl 2-hydroxy-2-(1,2,3,4-tetrahydronaphthalen-1-oxo-2-yl)acetate and 2.6 g of 4,6-dimethoxy-2-methylsulfonylpyrimidine were dissolved in 50 ml of tetrahydrofuran, and 0.8 g (60%) of sodium hydride was added thereto at 5°C. The mixture was stirred overnight. Then, the reaction solution was poured into water and extracted with ethyl acetate. The ethyl acetate extract was dried over anhydrous sodium sulfate and concentrated. The residue thereby obtained was purified by silica gel colum chromatography (eluent: hexane/ethyl acetate = 6/1) to obtain 0.4 g of the desired product.

The herbicidal composition of the present invention comprises a herbicidally effective amount of the compound of the present invention and an agricultural adjuvant. The herbicide of the present invention may be used as it is or may be formulated in various formulations such as a wettable powder, a granule, an emulsifiable concentrate a flowable, a dry flowable, a liquid formulation, or a dust by blending it in an amount of from 0.5 to 95 parts by weight, preferably from 1 to 80 parts by weight, with a carrier, a surfactant, a dispersing agent or an adjuvant which is commonly employed for the formulation of agricultural chemicals, in an amount to make up the total of 100 parts by weight.

As the carrier to be used for the formulation, there may be mentioned a solid carrier such as jeeklite, talc, bentonite, clay, kaolin, diatomaceous earth, white carbon, vermiculite, slaked lime, silica sand, ammonium sulfate or urea, or a liquid carrier such as isopropyl alcohol, xylene, cyclohexane or methyl naphthalene. As the surfactant and dispersing agent, there may be mentioned, for example, an alcohol-sulfuric acid ester, an alkyl aryl sulfonate, lignin sulfonate, a polyoxyethylene glycol ether, a polyoxyethylene alkyl aryl ether or a polyoxyethylene sorbitol mono-alkylate. As the adjuvant, for example, carboxymethyl cellulose, polyethylene glycol or gum arabic may be mentioned.

The proportion of the compound of the present invention in the formulation may vary depending upon the type of the formulation, the application method, the application site, timing, etc. Therefore, it can not generally be defined. However, it is usually from 5 to 90% by weight in a wettable powder, from 5 to 80% by weight in an emulsifiable concentrate, from 1 to 60% by weight in a flowable, from 0.5 to 20% by weight in a granule, from 5 to 80% by weight in a liquid formulation, from 0.5 to 10% by weight in a dust and from 5 to 90% by weight in a dry flowable.

In practical use, such a herbicide may be diluted to a suitable concentration before application, or may directly be applied. Further, the herbicide of the present invention can be used in combination with other herbicides.

Now, Formulation Examples for the herbicidal composition of the present invention will be given. However, it should be understood that the present invention is by no means restricted to these specific Examples. In these Examples, "%" means "% by weight".

#### FORMULATION EXAMPLE 1 (wettable powder)

10% of Compond No. 1, 0.5% of Emulgen 810 (trademark, Kao Corporation), 0.5% of Demol N (trademark, Kao Corporation), 20% of Kunilite 201 (trademark, Kunimine Kogyo K.K.) and 69% of Jeeklite CA (trademark, Jeeklite Company Ltd.) were uniformly mixed and pulverized to obtain a wettable powder.

#### FORMULATION EXAMPLE 2 (emulsifiable concentrate)

30% of Compound No. 1, 20% of cyclohexanone, 11% of polyoxyethylene alkyl aryl ether, 4% of calcium alkylbenzenesulfonate and 35% of methyl naphthalene, were uniformly dissolved to obtain an emulsifiable concentrate.

#### 5 FORMULATION EXAMPLE 3 (granule)

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5% of Compound No. 1, 2% of a sodium salt of a lauryl alcohol-sulfuric acid ester, 5% of sodium lignin sulfonate, 2% of carboxymethyl cellulose and 86% of clay were uniformly mixed and pulverized. To 100 parts by weight of this mixture, 20 parts by weight of water was added, and the mixture was kneaded, and granulated into granules of from 14 to 32 mesh by means of an extrusion granulating machine, followed by drying to obtain granules.

#### FORMULATION EXAMPLE 4 (dust)

2% of Compound No. 1, 5% of diatomaceous earth and 93% of clay were uniformly mixed and pulverized to obtain a dust.

The herbicide of the present invention is capable of controlling various weeds in an upland field by soil treatment before or after the emergence of weeds or by foliage treatment. Further, the herbicide is capable of controlling various weeds in a paddy field by irrigated soil treatment before or after the emergence of weeds or by foliage treatment.

For soil treatment, the herbicide of the present invention is applied in a dose of from 0.1 g to 1 kg, preferably from 1 to 400 g of the active ingredient per 10 ares. For foliage treatment, it is diluted to a concentration of from 1 to 10,000 ppm for application.

The compounds and the herbicidal compositions of the present invention are capable of effectively controlling annual weeds such as barnyardgrass (Echinochloa crus-galli), crabgrass (Digitaria sanguinalis), goosegrass (Eleusine indica), green foxtail (Setaria viridis), giant foxtail (Setaria faberi), yellow foxtail (Setaria glauca), shattercane (Sorghum bicolor), proso millet (Panicum miliaceum), fall panicum (Panicum dichotomiflorum), itchgrass (Rottoboelia exaltata), downy brome (Bromus tectorum), water foxtail (Alopecurus aequalis), annual bluegrass (Poa annua), wild oat (Avena fatua), italian ryegrass (Lolium multiflorum), smartweed (Polygonum lapathifolium), slender amaranth (Amaranthus viridis), lambsquarters (Chenopodium album), velvetleaf (Abutilon theophrasti), common cocklebur (Xanthium strumarium), morningglory (Ipomoea spp), chickweed (Stellaria media), prickly sida (Sida spinosa), sicklepod (Cassia tora), Japanese bindweed (Calystegia hederacea), wild mustard (Brassica arvensis), field bindweed (Convolvulus arvensis), jimsonweed (Datura stramonium), rice flatsedge (Cyperus iria), broadleaf signalgrass (Brachiaria platyphylla), wild buckwheat (Polygonum convolvulus) and devils beggarticks (Bidens frondosa), and perennial weeds such as purple nutsedge (Cyperus rotundus), johnsongrass (Sorghum halepense), bermudagrass (Cynodon dactylon) and quackgrass (Agropyron repens) grown in upland fields.

Further, they are capable of effectively controlling annual weeds such as barnyardgrass (Echinochloa crus-galli), flatsedge (Cyperus difformis), monochoria (Monochoria vaginalis), bulrush (Scirpus hotarui) and Alisma canaliculatum, and perennial weeds such as Cyperus serotinus, Sagittaria pygmaea and Eleocharis kuroguwai, grown in paddy fields.

On the other hand, they are highly safe to crop plants, particularly to cotton (Gossypium indicum) and soybean (Glycine max).

Now, the herbicidal activities of the herbicides of the present invention will be described with reference to Test Examples.

The following abbreviations represent the following test plants:

Ec: barnyardgrass (Echinochloa crus-gali)

Di: crabgrass (Digitaria sanguinalis)

Po: smartweed (Polygonum lapathifolium)

Am: slender amaranth (Amaranthus retroflexus)

Ch: lambsquarters (Chenopodium album)

6 Ci: rice flatsedge (Cyperus iria)

Cd: flatsedge (Cyperus difformis)

Mo: monochoria (Monochoria vaginalis)

Sc: bulrush (Scirpus hotarui)

Se: green foxtail (Setaria viridis)

10 So: Johnsongrass (Sorghum halepense)

Al: blackgrass (Alopecurus myosuroides)

Go: cotten (Gossypium hirsutum) and

Gl: soybean (Glycine max)

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#### **TEST EXAMPLE 1**

In a pot filled with soil (surface area: 100 cm²), seeds of barnyardgrass (Ec), crabgrass (Di), smartweed (Po), slender amaranth (Am), lambsquarters (Ch) and rice flatsedge (Ci), were sown and covered with soil in a thickness of from 0.5 to 1 cm. The pot was cultured in a green house at a temperature of from 20 to 25 °C for 2 weeks, and then a predetermined amount of a wettable powder prepared in accordance with Formulation Example 1 was diluted with water, and applied to the foliage at a rate of 100 liters per 10 ares (dose of active ingredient 400 g/10 ares). The evaluation was conducted on the l4th day after the treatment in accordance with the standard as identified in Table 3. The results are shown by the index numbers in Table 4.

#### Table 3

30

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Index No.

No.

No herbicidal effects

No herbicidal effect

Herbicidal effect: more than 0% and less than 30%

Herbicidal effect: at least 30% and less than 50%

Herbicidal effect: at least 50% and less than 70%

Herbicidal effect: at least 70% and less than 90%

Herbicidal effect: more than 90%

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45

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Table 4

		Υ					
5	Gamasand Na	Her	oicid	al ef	fect		
	Compound No.	E c	Di	Po	A m	Сħ	Ci
10	2 -	4	3	5	5	4	4
•	3	4	3	\$	5	5	4
	4	5	\$	5	5	5	5
	5	5	4	5	5	5	- 5
15	6	5	5	5	5	5	5
	7	5	5	5	5	5	- 5
	8	5	5	5	5	5	5 -
20	9	5	5	5	5	5	5
20	10	5	4	5	5	3	4
	11	5	5	4	5	3	.4
	1 2	5	5	. 5	5	<b>5</b> ·	5
25	1 4	5	5	5	5	5	5
<u>-</u> <u>-</u>	15	.5	- 5	- 5	5	5	. 5
	18 -	5	5	5	5	5	5
	19	5	5	5	5	5	5
30	2′0	5	. 5	5	5	5	5
	2 1	5	5	5	5	5	. 2
	2.4	5	5	5	5	4	5
	2 6	5	4	5	4	4	4
35	2 9	5	5	\$	5	5	5 -
	3 0	5	4	5	5	5	5
	3 6	5	5	5	5	5	5
40	3 8	5	5	5	5	5	5
40	3 9	5	5	5	5	5	4
	4 0	5	3	5	5	5	5
	41.	. 5	4	5	. 4	4	4
45	4 2	5	5	5	5	5	5
	44	5	4	3	5	3	4
	5.0	5	3	5	5	5	5
	5 3	5	4	5	5	4	5
50	5 7	5	4	5	5	4	5
	. 61	5	4	5	5	4	5
	5 2	5	5	5	5 5	5	5
	0 4	3	<b>3</b>	3		3	3

-

Table 4 (continued)

5	Compand No.	Н	erbi	ridal	effe	ct		
	Compound No.	Ec	D i	Po	Aπ	Сh	Ci	
10	6 5	5	5	5	5	5	5	
	6 6	5	5	5	5	5	5	
	5 9	5	4	5	5	5	5	
15	70	5	4	5	5	5	5	
	7 1	5	3	5	5	4	5	
	7 3	5	4	5	3	3	5	
	7 6	4	4	4	4	4	5	
20	7.7	4	4	5	4	4	5	
	7 8	4	4	5	5	4	5	
•	7 9	5	5	5	4	5	5	
	9.0	4.	4	. 5	5	5	5	
25	105	5	4	5	5	4	5	
	107	5	5	5	5	5	5	
	117	5	5	5	5	5	5	
30	119	5	5	5	5	5	5	
	1 2 1	4	4	5	5	5	5	
	132	5	4	5	5	5	5	
	133	5	3	5	5	5	5	
35 ,	135	4	4	5	5	5	5	
	139	5	3	5	5	4	5 =	
	140	4	3	4	5	3	5	
	141	5	5	5	5	5	5	
40	1 4 2	3	4	5	5	5	3	
	152	5	5	5	5	5	5	
	153.	5	5	5	5	5	5	
45	155	5	5	\$	5	5	5	
	156	5	5	5	5	5	5	
	157	5	5	5	5	5	5	
	159	4	4	5	5	4	5	
50	1 6 1	5	4	5	5	5	4	
	162	5	5	5	5	5	<b>5</b> .	
	163	5	4	4	5	4	5	
	165	5	5	. 5	5	5	5	
55	i .	1	•					

Table 4 (continued)

		,					
5	Compound No.		Herb	icida	l eff	ect	
		Еc	Di	Po	Am	Сh	Ci
10	170	5	4	4	5	4	5
	171	4	4	5	5	5	5
	172	5	`\$	5	\$	5	5
	177	5	٠ 5	5	5	,5	5
15	178	5	5	5	5	5	5
	179	5	4	4	\$	4	4
	182	5	4	5	5	5	5
20	183	5	5	5	5	5	5
	185	5	5	5	5	5	5
	187	5	5	5	5	5	5
	190	5	5	. 5	5	. 5	5
25	191	5	5	5	5	5	5
	192	5	5.	5	5	5	5
	193	5	4	5	5	5	5
	19,4	5	4	5	5	5	5
30	199	5	4	5	5	5	5
	200	5	4	5	5	5	5
	201	\$	4	5	5	4	5 -
35	202	5	3	5	. 5	4	5
	203	5	5	5	5	5	5 -
	204	5	5	5	5	5	5
	209	5	5	5	5	5	5
40	212	5	3	\$	5	5	5
	213	5	4	5	_	4	5
	214 ·	5	4	5		4	5
	2 1 6	5	5	5	5	5	. 5
45	2 1 9	5	5	5	5	5	5
	2 2 0	5	5	5	5	5	5
	2 2 4	5	5	5	5	5	5
50	2 2 6	5	4	5	5	4	5
	2 2 7	5	5	5	5	4	5
	2 2 8	5	4	5	5	4	5
	2 3 2	5	5	5	5	5	\$
55					•		<b>,</b>

Table 4 (continued)

5		F	lerbi	cida	effe	ect	
	Compound No.	Еc	Di	Po	Αm	Сh	Сi
10	2 3 3	. 5	5	5	5	5	5
	234	5	5	4	5	5	5
	2 3 5	5	5	5	5	4	4 .
15	238	5	5	5	5	4	4
	240	5	4	5	5	4	5
	2 4 2	5	3	4	5	4	4
	2 4 3	5	5	5	5	5	5
20	2 4 4	5	5	5	5	5	5
	247.	5	4	5	5	5	3
	2 4 8	5	4	5	5	5	4
	250	4	4	. 5	5	5	-
25	251	5	4	5	5	5	5
	2 5 2	5	3	5	5	-4	3
	253	5	4	5	5	5	\$
30	2 5 5	5	4	\$	\$	5	5
	2 6 0	5	5	3	. 2	5	5
	263	5	4	. 5	\$	5	5
	265	4	2	5	5	4	4
35	266	5	3	\$	5	\$	5
	2 6 7	- 5	4	5	5	\$	5 =
	2 6 8	5	4	5	5	5	5
40	270	4	3	5	5	4	5
40	271	5	4	5	5	4	5
	280	4	3	5	5	4	5
	28 E ·	5	4	5	5	5	5
45	282	5	4	\$	5	5	<b>5</b> .
	286	5	4	5	5	4	5
	291	5	\$	5	5	4	. 5
	292	4	-	5	5	4	5
50	297	5	5	5	5	5	5
	298	5	5	5	• 5	5	5
	299	5	4	5	5	5	5
55	300	5	3	5	5	5	\$

Table 4 (continued)

5			Her	oidid	al ef	fect	
	Compound No.	Еc	.Di	Po	A m	СЪ	Ci
10	302	4	-	. 5	5	5	5
	303	4	. 3	5	5	5	5
	310	5	3	4	5	4	5
	311	4	-	5	5	5	5
15	3 1 2	5	4	5	5	<b>.</b> 5	5
	3 1 3	5	5	5	5	5	5
	314	5	4	5	5	5	5
20	3 1 5	5	4	5	5	5	5
	3 1 6	5	3	5	5	5	5
	317	5	-	5	5	4	5
•	3 1 8	5	_	. 5	5	5	5
25	3 L 9	5	4	5	5	5	5
•	3 2 1	-	-	5	5	5	5
	322 `	3	-	5	5	5	5
	3 2 3	5	5	4	5	5	5
30	3 2 4	5	5	5	5	5	5
	3 2 6	5	5	5	5	5	-
	3 2 7	5	5	5	5	5	-
35	3 2 8	5	4	5	5	5	-
	· 329	5	5	5	5	5	
	3 3 0	5	5	5	5	5	-
	3 3 1	5	5	5	5	5	-
40	3 3 2	5	3	5	5	5	-
	3 3 4	5	4	- 5	5	5	-
	3 3 6	5	5	5	5	\$	-
	3 3 7	5	5	5	5	5	-
45	3 3 8	5	5	5	5	5	-
	340	5	3	5	5	5	_
	341	5	5	5	5	5	_
50	3 4 2	5	5	5	5	5	_
	3 4 3	5.	5	5	5	5	-
	3 4 4	5	4	5	5	5	-
	3 4 5	5	4	5	5	5	_
55	<b>, , ,</b>	,	4	٠,	<u> </u>		

Table 4 (continued)

5	Compound No.		Hert	icida	al eff	ect	
	·	Ec	D i	Po	Αm	Сh	Ci
10	3 4 7	4	. 4	3	5	\$	5
	3 4 8	5	5	5	5	5	-
• .	3 4 9	5	. 3	5	5	-	-
	3 5 2	5	5	5	5	5	5
15	3 5 3	5	. 5	5	5	5	-
	3 5 4	5	5	5	5	5	<b>-</b> .
	3 5 7	5	4	4	5	4	5
20	3 5 8	5	5	5	5	5	5
	359	5	5	5	5	5	5
,	360	5	5	4	5	\$	5
-	. 361 -	· 5	5	. 5	5	5	5
25	3 6 2	3	. 4	5	5	5	5
	3 6 3	5	5	5	<i>,</i> 5	5	5
	3 5 4	5	5	5	5	5	5
30	3 6, 5	. 2	3	3	5	5	5
30	3 6 7	5	3	5	5	5	-
	3 6 8	4	-	4	5	5	5
	369 .	3	3	5	5	4	5
35	370	5	-	5	5	5	5
	372	5	5	5	5	5	Ş <u>-</u>
	373	5	4	5	5	5	5
	3 7 4	5	5	5	5	5	5
40	3 7 5	5	4	5	5	5	5
	376	5	-	5	5	5	5
	377.	5	5	5	. \$	5	5
45	378	5	4	5	5	5	5
	379	5	3	5	5	5	5
	383	5	5	5	5	5	-
,	385	5	5	5	\$	5	<b>5</b> .
50	386	5	5	5	5	5	5
	387	5	5	5	5	5	5
	388	5	5	5	<b>5</b> .	5	5
ee.	389	5	5	5	5	5	5
55							

Compound No.

3 9 0

417.

Table 4 (continued)

Di

Herbicidal effect

Ρo

Am Ch Ci

#### **TEST EXAMPLE 2**

In a pot filled with soil (surface area: 100 cm²), seeds of barnyardgrass (Ec), crabgrass (Di), smartweed (Po), slender amaranth (Am), lambsquarters (Ch) and rice flatsedge (Ci) were sown and covered with soil in a thickness of from 0.5 to 1 cm. One day later from the seeding, a predetermined amount of a wettable powder prepared in accordance with Formulation Example 1, was diluted with water and applied to the soil surface at a rate of 100 liters per 10 ares (dose of active ingredient: 400 g/10 ares). The evaluation was conducted on the 20th day after the treatment in accordance with the standard as identified in Table 3. The results are shown by the index numbers in Table 5.

Table 5

	Compound No.	I	Herb	icida	l eff	ect	
	Compound no.	Εc	Di	Pa	A m	Сħ	Ci
	3	4	4	5	5	3	4
	4	5	5	5	5	5	5 -
	5	5	4	5	5	5	4
1	6	5	5	5	5	5	5
	. 7	5	5	5	5	5	5
	8	5	5	5	5	5	5
	<b>9</b> .	5	5	5	5	5	\$
	10.	4	5	5	5	5	5
ł	11	5	5	5	5	5	5
	12	5	5	5	5	5	5
	14	4	4	5	5	. 5	5
	1 5	- 5	- 5	5	5	5	5

Table 5 (continued)

5	Compound No.	H	erbi	cidal	effe	et	
	•	Ec	D I	Po	Αœ	Сh	Ci.
10	17	5	4	\$ -	5	5	5
	18	5	5	\$	5	5	5
	19	5	5	. 5	5	5	5
	2 0	5	5	5	5	5	5
15	2 1	5	5	5	5	5	5
	2 9	5	4	5	5	5	5
	3 0	5	5	5	5	5	5
	3 6	5	5	5	5	5	5
20	3 9	5	5	3	5	5	5
	4.0	5	4	5	5	5	5
	4 2	5	5	5	5	5	5
25	4.4	. 2	5	5	5	5	5
·	46.	5	4	5	5	\$	4
	4.7	. 5	5	5	5	5	5
	50.	5	4	3	5	5	5
30	5 3	4	4	5	5	4	5
	5,7	5	4	3	5	4	5
	6 1	4	4	5	5	5	5
	6 2	5	5	. 5	5	5	5
35	6 3	5	5	5	5	5	5
	6 4	5	4	5	5	4	4 -
	6.5	5	5	5	5	5	5
	6 6	5	5	5	5	5	5
40	7 0	5	4	5	5	5	5
	7 3	4	5	5	5	5	5
	8 5	5	3	5	5	5	4
45	8 6	5	3	5	5	5	5
***	9 0	4	4	3	5	4	5
	9 3	3.	5.	5	4	5	5
	9 7	5	4	5	5	5	5
50	9 8	5	4	5	5	5	. 5
	100	5	4	3	5	3	. 4

Table 5 (continued)

5	Compound No.		Hert	oicida	al ef	fect	
		Еc	D i	Po	Am	Сħ	Ci
10	103	4	4	3	5	5	5
	105	5	3	5	5	5	5
	117	5	· 5	5	5	5	5
	119	5	4	\$	5	5	5
15	121	5	4	5	5	5	5
	132	5	5	5	5	5	5
	133	5	4	5	5	5	5
	135	5	4	5	5	5	5
20	139	5	4	5	5	5.	4
	140	4	4	5	5	3	\$
	141	5	<b>-</b> 5	5	5	5	5
	151	5	4	5	5	. 4	5
25	152	5	5	5	5	5	\$
	153	5	4	5	5	5	\$
•	154.	3	3	5	5	4	4
30	155	4	3	5	5	\$	5
	1 5/6	5	5	5	5	5	5
	157	5	5	\$	5	5	5
	159	5	4	5	5	5	4
35	160	5	<b>, 5</b>	5	5	5	-
	161	4	4	4	5	5	-
	162	5	5	5	5	5	- :
	1 5 3	5	5	5	5	5	5
40	165	5	5	5	5	\$	5
	1 5 7	5	5	. 5	5	4	5
	170	5	3	5	5	5	3
	. 171.	5	5	5	5	4	5
45	1 7 2 <sup>-</sup>	5	5	5	5	5	5
	177	5	5	5	5	\$	\$
	178	5	5	5	5	5	5
50	1.7 9	5	5	5	5	. 5	4
50	182	5	5	5	5	5	5

Table 5 (continued)

5	Compound No.		Heri	oicid	al ef	fect	
	Compound No.	Еc	Di	Po	A m	Сh	Ci
10	183	5	. 5	5	5	5	5
	184	\$	3	5	5	4	5
	185	5	3	5	5	5	5
	186	5	5	5	5	5	5 ·
15	187	5	5	5	5	5	5
	190	5	5	5	5	5	5
	191	\$	5	5	5	5	5
	192	5	5	5	5	5	5
20	193	5	\$	5	5	5	5
	194	5	4	5	5	5	5
	199	5	5	5	5	5	5
	200	5	4	. \$	5	5	5
25	201	- 4	4	5	5	5	5
	202	4	3	5	5	4	5
	203.	. 5	5	5	5	5	5
30	204	5	5	5	5	5	5
50	2 0/9	5	5	5	5	5	5
	210	5	4.	5	5	4	3
	2 1 2	5	4	5	5	5	5
35	2 1 3	5	4	4	5	5	5
	214	5	5	5	5	5	5
:	216	5	5	5	5	5	5 -
	2 1 7	5	3	5	5	5	4
40	2 1 8	5	4	5	5	5	4
	219	5	5	5	5	5	5
	220	5	5	5	5	5	5
	224.	5	5	\$	5	5	\$
45	2 2 6	5	5	5	5	5	5
	2 2 7	5	\$	5	5	5	5
	228	5	5	4	5	5	5
50	2 3 2	5	4	5	5	5	5
JU	2 3 3	5	4	5	5	5	5
		L					

· Table 5 (continued)

Compound No.		Her	bicid	al ef	fect	
•	Ec	Di	Po	Am	Сh	Ci
2 3 4	5	.5	5	5	5	5
2 3 5	5	5	5	5	5	4
238	5	5	4	5	4	4
239	5	3	4	4	4	4
2 4 2	3	4	4	5	5	4
243	5	5	5	.2	5	5
2 4 4	5	5	5	5	5	\$
2 4 7	5	5	5	5	5	5
. 248	5	5	5	5	5	5
250	5	, 5	5	\$	5	5
251	5	5	5	5	5	5
-2 5 2-	- 5	- 5	. 5	- 5	5	5
253	5	4	\$	5	5	5
2 5 4	5	4	5	5	5	5
255.	5	3	5	5	5	5
260	5	5	5	5	5	. 5
2 6/1	5	4	5	5	5	5
2 6 3	5	5	5	5	5	5
267 .	5	5	5	5	5	5
2 6 8	5	3	5	5	4	5
270	4	4	5	5	5	5 -
271	5	4	5	5	2	5
273	4	4	4	5	5	\$
274	5	-	\$	5	5	5
280	4	-	5	5	5	5
281	5	5	\$	5	5	5
282	5	3	5	\$	5	5
286	5	5	5	5	, <b>5</b>	5
291	. 5	4	5	5	5	5
292	4	4	5	5	5	5
297	5	5	5	5	5	5
298	5	5	5	5	5	5

Table 5 (continued)

		16 9 (	(0111	inuc	<u>u,</u>		
5	Compound No.		Herb	icida	ıl eff	ect	
10		Ec	Di	Po	A m	Сh	CI
,,	2 9 9	5	5	5	5	5	5
	300	5	5	5	5	5	5
	3 1 0	5	4	5	5	5	5
15	3 1 1	5	5	5	5	5	5
	3 1 2	5	5	5	5	5	5
	3 1 3	5	5	5	5	5	5
	314	5	5	\$	5	5	5
20	3 1 5	5	5	5	5	5	5
•	3 1 6	5	3	5	5	5	5
	317	4	_	5	5		5
	3 1 9	5	_	5	5	5	5
<b></b>	3 2 3	5	5	5	5	5	5
•	3 2 4	5	5	. 5	5	5	5
	3 2 6	5	5	5	5	5	5
<b>30</b> `	3 2 9	5	4	5	5	4	4
••	3 3 0	5	5	5	5	5	5
	3 3/1	5	5	5	5	5	5
	3 3 5	5	5	5	5	5	5
35	3 3 7	5	5	5	5	4	5
	3 3 8	5	5	5	5	5	5
	3 4 1	5	5	5	5	5	-
	3 4 2	5	5	5	5	5	<u>.</u> .
40	3 4 3	5	5	5	5.	5	5
	3 4 4	4	4	\$	5	4	5
	3 4 5	4	3	5	5	4	5
	3 4 8	5	5	5	5	5	5
45	3 5 2	5	5	5	5	5	5
	3 5 3	5	5	5	5	5	5
•	3 5 6	_	-	5	5	5	5
50	257	5	4	5	5	4	5
JU	358	5	5	5	5	5	5
_	359	5	5	5	5	5	5
		5	3	5	5	4	5
	3 6 0	]	3	J	J	4	3

Table 5 (continued )

_			•				
5	Compound No.	I	Ierbi	cida	l eff	ect	
10	Compound no.	Ec	Di	Po	Αm	Сħ	Ci
10	3 6 1	5	5	5	5	5	5
	3 6 2	4	4	5	5	4	5
	3 6 3	5	į	5	5	5	5
15	3 6 4	5	4	4	5	5	5
	3 6 7	5	3	5	5	5	5
	370	5	_	5	5	. 4	5
	3 7 2	5	4	5	5	5	5
20	3 7 3	5	4	5	5	5	5
	3 7 6	5	5	5	5	5	5
	377	5	4	5	5	5	5
25	378	5	5	<b>5</b>	. 5	5	5
23	379	. 4	3	5	, 5	5	5
	384	_		5	<b>5</b>	5	4
	3 8 5	5	. 5	5	5	5	. 5
30	386.	. 5	5	5	5	5	5
	3 8 7	5	5	5	5	5	5
-	3 8/8	5	5	5	5	5	. 5
	3 8 9	5	5	5	5	5	5
35	3 9 0	5	4	5	5	5	- 5
	3 9 2	5	4	5	5	5	5
	3 9 3	5	3	5	5	5	5
	3 9 4	5	4	5	S	5	5 =
40	3 9 5	4	5	4	5	5	4
	3 9 8	4	3	5	5	5	5
	3 9 9	5	3	5	5	3	5
45	400	5	5	5	5	5	5
45	402.	5	5	5	5	5	\$
	416	5	5	5	5	5	5
	417	4	5	5	5	5	5
	1 44		•	_	_		

#### **TEST EXAMPLE 3**

50

In a pot filled with paddy field soil (surface area: 100 cm²), seeds of barnyardgrass (Ec), flatsedge (Cd), monochoria (Mo) and bulrush (Sc) were sown, and water was introduced to a depth of 5 cm. Two days later from the seeding, a predetermined amount of wettable powder prepared in accordance with Formulation

Example 1, was diluted with water and dropwise applied to the water surface in a dose of 100 g of the active ingredient per 10 ares. The evaluation was conducted on the 21st day after the treatment in accordance with the standard as identified in Table 3. The results are shown by the index numbers in Table 6.

Table 6

5

. 10		Heri	bicid	al ef	fect
	Compound No.	Ēc	Сđ	Жο	S c
15	2	5	5	5	5
10	. 4	5	5	5	5
	5	5	5	5	5
	6	5	· 5	5	5
20	7	5	5	5	5
	8	5	5	5	5
	g	5	5	5	5
	10	5	4	5	5
25	11	5	5	5	5
~	1.2	5	5	5	5
	1.4	5	5	5	5
	1.5	5	5	5	5
30	18	5	5	. 5	\$
	19	5	\$	5	5
	2 0	5	5	5	<b>5</b> ·
	21	5	5	5	5
35	2,2	4	5	5	4
	2 3	4	5	5	4
	2 4	5	5	5	5
40	2 5	5	4	5	\$
40	2 7	5	4	5	5
•	2 9	5	5	5	. 5
	3 0	. 5	5	5	5
45	3 1	4	4	5	5
	3 2	5	5	5	5
	3 6	5	5	5	5
	3 7 .	5	5	5	. 5
50	3 8	5	.5	5	. 5
	3 9	5	.5	5	5
	40	5	5	5	5
	1	5	5	5	5
55	4 1	5	5	5	5
	4 2	1 3	3	3	J

Table 6 (continued)

5 .	Compound No.	Herb	oicida	al eff	ect
	combound ist.	Еc	Cd	Жо	Sc
10	4 3	5	5	5	5
	4.4	5	5	5	5
	4.5	5	5	5	4
	4 6	5	5	5	5
15	4.7	5	5	5	5
	4.8	5	5	5	4
	5 0	\$	5	5	5
20	5.3	5	5	5	<sup>-</sup> 5
	5 7	5	5	5	5
	6 1	5	5	5	5
	6 2	5	5	5	5
25	6 3	5	5	. 5	5.
	6 5 ·	5	5	5	5
	6 6	5	5	5	5
	67.	4	\$	5	5
30	6 9	5	5	5	5
	7,0	5	5	5	5
	7 1	5	5	5	5
	7 2	5	5	5	5
35	7 3	5	5	5	5
	7 4	5	5	5	5
	7 5	5	5	5	4
40	7 8	5	5	5	5
40	7 9	4	4	\$	4
	8 6	5	5	5	4
	8 7	4	5	5	4
45	8 8′	5	5	5	4
	90.	5	5	5	5
	9 3	5	5	5	5
	9 5	5	\$	5	5
50	9 8	5	5	5	5
	100	5	5	5	5

Table 6 (continued)

5	Compound No.	Hert	oicida	al ef	fect	
		Ec	Сď	Мо	Sc	
10	103	5	5	5	5	
	105	5	5	5	5	
	106	4	. 5	5	5	
	L 0 9	5	5	5	5	
15	111	5	5	5	4	
	117	5	5	5	5	
	118	5	5	5	5	
	119	5	5	5	5	
20	121	5	5	5	5.	
	132	5	5	5	5	
	133	5	5	5	<sub>.</sub> 5	
	135	5	5	5	5	
<b>25</b>	136	5	4	5	5.	
	137	4	5	5	5	
	139.	5	5	5	5	
	140	5	5	5	5	
30	1 4/1	5	5	5	5	
	142	5	5	5	5	
	-1 4 3	5	5	5	5	
35	144	4	5	5	5	
	151	5	5	5	5	
	152	5	5	5	5	
	153	5	5	5	5	
40	155	5	5	5	5	
	156	5	5	5	5	
	157	5	5	5	5	
	159.	5	5	5	4	
45	160	5	4	5	5	
	161	5	5	5	5	
	162	5	5	5	5	
	165	5	5	5	5	
50	167	5	5	5	5	
	'	1	•	-	-	

## Table 6 (continued)

•						
5	Compound No.	Herb	icida	ıl eff	ect	
	compound no.	Ec	Cd	Жο	Sc	
10	; 169	4	5	5	5	
.•	170	5	5	5	5	
	171	5	.5	5	5	
	172	5	5	5	5	
15	174	4	5	5	4	
	177	5	5	5	5	
	178	5	\$	\$	5	
	179	5	5	5	5	
20	182	5	5	5	5	
	183	5	5	5	5	
	184	5	5	5	5	
	185	. 5	5	. \$	5	
25	185	5	5	5	5	
	187	5	5	5	5	
	190 -	5	5	5	5	
30	191	5	<sub>.</sub> 5	5	5	
30	1 9'2	5	5	5	5.	
	193	5	5	5	5	
	194	5	5	5	5	
35	199	5	5	5	5	
	200	5	5	5	5	
	201	4	4	5	5	
	202	3	5	5	5	
40	203	5	5	5	5	
	204	5	5	5	5	
	206	3	5	5	5	
	209.	5	5	5	5	
45	210.	5	5	5	5	
	2 1 1	5	5	5	5	
	212	5	5	5	5	
50	2 1 3	5	5	\$	5	
50	2 1 4	5	5	5	5	
	•	l .				

Table 6 (continued)

5	Compound No.	Herbicidal effec		ect	
	Compound no.	Ec	Cq	Мо	Sc
10	2 1 6	5	5	5	5
	2 1 7	5	5	5	5
	2 1 8	5	. 5	5	5
	2 1 9	5	5	5	5
15	2 2 0	5	5	5	5
	2 2 1	5	5	5	4
	2 2 2	5	4	. 5	4
	2 2 4	5	5	5	5
20	2 2 5	5	3	4	4
	2 2 6	5	5	5	5
	2 2 7	5	5	5	5
25	228 .	5	5	. 5	5
	2 2 9	4	5	5	4
	2 3 1	3	5	5	5
	232.	5	5	5	5
30	2 3 3	5	5	5	5
	2 3 4	5	5	5	5
	238	. 2	4	5	4
	2 3 9	5	5	5	3
35 .	2 4 0	5	5	5	5
	2 4 3	5	5	5	5
	2.4.4	5	5	5	5
•	2 4 6	5	5	5	5
40	2 4 7	5	5	5	5
	2 4 8	5	5	5	5
	250	5	5	5	5
<b>45</b>	2 5 .1 .	5	5	5	5
₩.	2 5 2	5	5	5	5
	2 5 3	5	5	5	\$
	254	5	5	5	· \$
50	255	5	5	5	• 5
	2 5 6	3	4	5	4

Table 6 (continued)

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ŭ						
		Her	bicid	al ef	fect	
10	Compound No.	Ec	Cd	Мо	Sc	
	259	3	4	5	4	
	260	5	5	5	5	
15	261	5	· 5	5	5	
	262	4	. 5	5	5	
	2 6 3	5	5	5	5	
	264	4	3	4	5	
20	2 8 6	4	4	5	5	
	267	5	5	5	5	
•	2 6 8	5	5	. 5	5	
<b>25</b>	270	4	5	5	4	
20	271	4	5	5	4	
	274	5	· 5	. 5	3	
	280	5	5	5	5	
30	281	5	5	5	5	
	282 -	5	5	5	5	
	284 .	3	5	5	3	
	2 8/6	5	5	5	\$	
35	291	5	5	5	5	
	292	5	5	5	5	
	297	5	5	5	5	
	298	5	5	5	5	
40	299	5	. 5	5	5	
·	300	5	5	5	5	
	302	4	5	5	\$	
45	303	5	5	5	5	
40	307	5	5	5	5	
	308 -	5	5	3	5	
•	3 1 0	5	5	5.	5	
50	3 1 1	5	. 5	5	5	
	312	5	5	5	. 5	
		1	_	_		

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Table 6 (continued)

٠	5	

Compound No.	Herbicidal effec			ect
	Ec	C d	Ио	Sc.
3 1 5	5	5	5	5
3 1 6	5	5	5	5
3 1 7	5	5	5	.\$
3 1 8	5	5	\$	5
319	5	5	5	· 5
320	3	5	5	5
3 2 1	3	5	5	4
3 2 2	4	5	5	5
3 2 3	5	5	5	5
3 2 4	5	5	5	. 5
3 2 5	5	5	5	- 4
3 2 6	5	5	<sub>.</sub> 5	5
3 2 7	5	5	5	5
3 2 8	5	5	5	5
329	5	\$	5	5
3 3 0	5	. <b>-</b>	5	5
3 3/1	. 5	-	5	5
3 3 2	4	-	5	5
334	5	-	5	5
3 3 6	5	-	5	5
. 338	5	-	5	5
3 4 1	5	-	5	5
3 4 2	5	-	5	5 .
3 4 3	5	-	5	5
. 344	5	-	5	5
3 4 5	5	-	5	5
3 4 &	5	-	5	5
3 4 9.	4	-	5	5
3 5 0	5	, -	5	5
3 5 1	4	-	5	<b>5</b> .
3 5 2	5	_	5	5
3 5 3	5	•	5	4

Table 6 (continued)

Compound No.	Herbicidal effect					
	Ec	C đ	Мо	S c		
3 5 4	5	•	5	5		
3 5 5	3	-	5	4		
3 5 6	2	5	5	4		
358	5	5	5	5		
359	5	5	5	5		
360	5	5	5	5		
361	4	5	5	5		
3 6 2	4	5	5	5		
3 6 3	5	-	5	. 5		
3 6 4	5	-	5	5		
3 6 5	5	5	5	5		
3 6 6	5	5	. 5	5		
3 6 7	5	5	5	5		
3 6 8	4	5	5	5		
370 -	5	5	5	\$		
3 7 1	5	5	5	5		
3 7'2	4	5	5	4		
373	5	5	5	5		
3 7 4	5	5	5	5		
3 7 5	5	. 5	5	5		
3 7 6	5	5	5	4		
3 7 7	5	5	5	\$		
3 7 8	5	5	5	4		
3 8 2	3	-	4	5		
3 8 3	5	-	5	5		
385	5	5	5	5		
386.	5	5	5	5		
3 8 7.	5	5	5	5		
388	5	5	5	5		
389	5	5	5	5		
390	5	5	5	5		
3 9 1	5	\$	5	5		

#### Table 6 (continued)

5	Companied No.	Herbicidal effect				
	Compound No.	Еc	Cd	Мо	Sc	
10	3 9 2	5	5	5	5	
	3 9 3	5	5	5	5	
	3 9 4	5	5	5	5	
15	- 395	5	5	5	5	
10	3 9 6	5	-	5	5	
	3 9 7	5	-	5	5	
	400	5	_	5	5	
20	401	4	_	5	3	
<del></del>	402	5	_	5	5	
	416	5	5	5	5	
	417	. 5	5	5	5	
25	418	5	5	5	5	
A AND A SECOND						

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#### TEST EXAMPLE 4

In a pot filled with soil (surface area: 600 cm²), seeds of barnyardgrass (Ec), green foxtail (Se), Johnsongrass (So), blackgrass (Al), smartweed (Po), slender amaranth (Am), lampsquaters (Ch) and cotton (Go) were sown and covered with soil in a thickness of from 0.5 to 1 cm. Two days later from the seeding, a predetermined amount of a wettable powder prepared in accordance with Formulation Example 1 was diluted with water, and applied to the soil surface at a rate of 100 liters per 10 ares. The evaluation of the herbicidal effect was conducted on the 20th day after the treatment in accordance with the standard as identified in Table 3, and the evaluation of the phytotoxicity was conducted in accordance with the standard as identified in Table 7. The results are shown by the index numbers in Table 8.

Table 7

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Index No.	Herbicidal effects
0	No phytotoxicity
1	Phytotoxicity: more than 0% and less than 30%
2	Phytotoxicity: at least 30% and less than 50%
3	Phytotoxicity: at least 50% and less than 70%
4	Phytotoxicity: at least 70% and less than 90%
5	Phytotoxicity: more than 90%

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Table 8

5	Compound Dose No. (g.ai/		Herbicidal effect					Phytoto- xicity	
		10a)	Еc	S é	S o	Po	A m	Ch	Go
10	4	2 5	5	5	5	5	5	5	0
•	7	400	4	4	4	5	5	5	1
45	9	. 25	5	5	5	5	\$	5	0
15	11	100	4	4	5	5	5	5	0
	12	2 5	4	5	5	5	5	5	1
	15	400	5	5	5	5	\$	5	0
20	18	100	4	4	4	5	5	5	1
	19	100	5	3	4	5	5	5	a
	20 -	100	. 4	4	4	5	\$	5	0
25	. 21	100	5	5	5	5	5	5	0
	3 0	2 5	4	5	4	5	5	5	1
	3 6	2 5	\$	5	5	5	5	5	a
30	3 7	2 5	<b>,</b> \$	4	5	5	4	5	0
,	4 2	, 25	. \$	5	<b>5</b> ·	5	5	5	1
	6 5	2 5	5	4	5	. 5	5	5	ı
35	5 6	2 5	5	4	5	5	5	5	0
	152	2 5	5	5	5	5	5	5	1
	156	6.3	5	3	\$	5	5	\$ ÷	0
40	161	100	4	5	5	5	5	5	0
	1 6 2	2 5	5	5	5	5	5	5	1
	177	100	5	4	5	5	. 5	\$	. 0
45	183	100	4	4	5	5	5	4.	1
	186	-100	5	5	5	5	5	5	0
	1 8 7	100	. 5	5	5	5	5	5	i
	190	2 5	5	5	. 5	5	5	5	0
50	191	2 5	5	5	5	. 5	5	5	1 1
	192	100	5	4	٠ 5	5	5	4	0
	219	6.3	4	4	.2	5	\$	\$	1
55	L		<u> </u>						اــــــا

Table 8 (continued)

5	Compound	Dose		Her	bicid	al ef	fect		Phytoto- xicity
10	No.	(g. ai/ 10a)	Ec	S e	S o	Ρø	Αп	Сh	Go
	281	2 5	5	4	5	5	5	5	a
15	297	2 5	5	5	5	<b>5</b> .	5	5	1
	298	6.3	5	4	5	5	5	5	1
	3 1 0	2 5	5	4	5	5	5	5	ı
20	3 1 1	100	5	5	5	5	\$	5	0
	3 1 3	. 6.3	5	5	5	3	5	5	0
;	3 1 6	100	5	5	5	\$	5	· 5	1
25	3 2 3	2 5	5	5	5	5	5	5	1 .
	3 2 4	2.5	5	5	5	5	5	5	0
	3 2 7	100	. 5	-	5	5	5	5	1
30	3 2 8	100	5	-	5	5	5	5	0
	3 2 9	2 5	5	\$	5	. 5	. 5	\$	0
	3 4 1	` 6 . 3	S,	4	<b>-</b> '	5	. 5	5	1
35	3 5 2	, 6.3	.,5	5	4	5	5	5	1
50	374	2, 5	5	4	5	5	5	5	1
	3 7 5	. 100	5	5	5	5	5	5	0
40	3 7 6	2.5	5	4	5	5	5	5	0
	3 7 7	100	5	5	5	5	5	<b>5</b> -	0
	378	100	5	5	5	5	5	5	0
45	3 8 5	6.3	5	. 4	5	5	5	4	0
	3 8 6	2 5	5	4	5	5	5	5	0
	387	2 5	5	5	5	5	5	5	1
	3 9 0	2 5	5	5	5	- 5	5	5	1 .
50	3 9 5	100	5	4	5	<b>5</b>	5	5	ı

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TEST EXAPLE 5

Tests were conducted in the same manner as in Test Example 4 except that the crop plant was changed to soybean (GI). The results are shown by the index numbers in Table 9.

Table 9

5		Tabi	le 3						
	Compound No.	Dose		Hert	oicida	il eff	ect		Phytoto- xicity
10		(g.ai/ 10a)	Εc	Se	S o	Po	Am	Сh	G 1
	183	2 5	4	4	5	5	5	4	0
15	185	100	4	4	5	4	5	3	0
	186	100	5	5	5	5	5	5	0
	187	100	5	4	5	5	5	5	1
20	191	2 5	5	5	5	\$	5	5 -	1
	192	100	5	4	5	5	5	4	0
	- 199	100	5	5	5	5	5	5	0
25	2 2 4	2 5	4	5	5	5	5	\$ .	1
	281	2 \$	5	4	5	5	5	\$	a
	292	2 5	5	4	5	5	5	5	1
30	3 1 4	6.3	5	4	5	5	5	5	1
	3 1 5	6.3	5	4	4	\$	5	5	1
	3 1 6	100	5	\$	5	5	5	5	1
35	3 2 4	, 25	4.	4	5	5	5	5	0
	·3 2 6	6.3	5	5	5	\$	5	5	1.
	3 2 8	100	5	-	5	5	5	5	0
40	3 2 9	2 5	5	5	5	5	5	5	1
	. 343	. 25	5	5	4	5	5	4 -	1
	3 5 2	6.3	5	5	4	5	5	5	0
45	3 6 3	2 5	5	5	-	5	.5	. 5	0
	374	2 5	5	4	5	5	5	5	1
	3 8 5	6.3	5	4	5	5	5	4	0
50	386	6.3	5	4	5	5	5	5	0
	390	2 5	5	5	5	5	5	5	1
	3 9 5	100 -	5	4	5	5	5	- 5	1 1
				-	-	-			

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#### Claims

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1. An alkanoic acid derivative of the formula:

wherein R3 is a hydrogen atom, a halogen atom, a halogen-substituted alkyl group, an alkyl group, a cycloaikył group, an alkylthioalkył group, a hydroxyalkył group, a hydroxył group, a cyano group, an acyloxyalkyl group, a thienyl group, a naphthyl group, a dihydronaphthyl group or

wherein R8 is a hydrogen atom, a halogen atom, a nitro group, an alkyl group, an alkoxy group or -S(O),R9 wherein R9 is an alkyl group, and n is an integer of from 0 to 2, m is an integer of from 0 to 2, each of R2 and R4 which may be the same or different is a hydrogen atom or an alkyl group, or R2 and R4 form together with the adjacent carbon atom a 3-, 4-, 5- or 6-membered ring which may contain an oxygen atom and may be substituted by one or two alkyl groups, each of R5 and R6 which may be the same or different is a hydrogen atom or an alkyl group, R7 is an alkyl group or a phenyl group, or R6 and R7 form -(CH2)1wherein L is an integer of 3 or 4 which may be substituted by one or two alkyl groups, or R is an alkenyl group, a dihydronaphthyl group, a tetrahydronaphthyl group, a 1-oxo-1,2,3,4-tetrahydronaphthyl group, a 1,2-epoxycycloalkyl group or an indanyl group which may be substituted by an alkyl or alkoxy group; R1 is a hydrogen atom, an alkyl group, an alkenyl group, an alkynyl group, a phenyl group, an alkylideneamino group, an alkoxyalkyl group, an alkoxycarbonylalkyl group, a halogen-substituted alkyl group, a cycloalkyl group, a nitro-substituted phenylthioalkyl group, a halogen atom or a benzyl group which may be substituted by an alkyl or alkoxy group; or R and R1 form a ring; A is an alkyl group, an alkoxy group, an alkylthio group, a halogen atom, a halogen-substituted alkoxy group, an amino group, an alkylamino group or a dialkylamino group; B is a hydrogen atom, an alkyl group, an alkoxy group or a halogen-substituted alkoxy group; X is an oxygen atom or a sulfur atom; and Z is a methine group or a nitrogen atom; and a salt thereof.

2. The alkanoic acid derivative of the formula I according to Claim 1, wherein R is a straight chain or branched alkyl group, a cycloalkyl group or

wherein each of R2 and R4 which may be the same or different is a hydrogen atom or an alkyl group; R1 is a hydrogen atom or an alkyl group; each of A and B which a hydrogen atom or an alkyl group; each of A and B which may be the same or different is an alkyl group, an alkoxy group or a dihaloalkoxy group; and X and Z are as defined in Claim 1; and a salt thereof.

3. The alkanoic acid derivative of the formula I according to Claim 1, wherein each of A and B is a

methoxy group, and R, R1, X and Z are as defined in Claim 1; and a salt thereof.

- 4. The alkanoic acid derivative of the formula I according to Claim 1, wherein X is an oxygen atom, and R, R¹, A, B and Z are as defined in Claim 1; and a salt thereof.
- 5. The alkanoic acid derivative of the formula 1 according to Claim 1, wherein Z is a methine group, and R, R<sup>1</sup>, A, B and X are as defined in Claim 1; and a salt thereof.
- 6. The alkanoic acid derivative of the formula I according to Claim 1, wherein R is a straight chain or branched  $C_3$ - $C_5$  alkyl group, a cyclopentyl group, an  $\alpha$ -methylbenzyl group or an  $\alpha$ , $\alpha$ -dimethylbenzyl group; R¹ is a hydrogen atom or a  $C_1$ - $C_4$  alkyl group; each of A and B which may be the same or different is an alkyl group or an alkoxy group; and X and Z are as defined in Claim 1; and a salt thereof.
- 7. The alkanoic acid derivative of the formula I according to Claim 1, wherein each of A and B is a methoxy group, R is an isopropyl group, a tert-butyl group, a cyclopentyl group or an  $\alpha$ , $\alpha$ -dimethylbenzyl group; R¹ is a hydrogen atom, a methyl group and an ethyl group; and X and Z are as defined in Claim 1, and a salt thereof.
- 8. The alkanoic acid derivative of the formula I according to Claim 1, wherein each of A and B is a methyl group, R is a  $C_3$ - $C_5$  alkyl group, and R¹, X and Z are as defined in Claim 1; and a salt thereof.
  - 9. A herbicidal composition comprising a herbicidally effective amount of an alkanoic acid derivative of the formula I or its salt as defined in Claim 1, and an agricultural adjuvant.
  - 10. A method for killing weeds which comprises applying a herbicidally effective amount of an alkanoic acid derivative of the formula I or its salt as defined in Claim 1 to a locus to be protected.

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#### **EUROPEAN SEARCH REPORT**

	DOCUMENTS CONS	IDERED TO BE	RELEVANT		EP 89111133.8
Category	Citation of document wit of relev	h indication, where appr ant passages	ropriate	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
P,A	EP - A2 - 0 287 (KUMIAI) * Claims 1,1	.5 *		.,9	C 07 D 239/60 C 07 D 239/34 C 07 D 239/52 C 07 D 251/30
),A	DE - A - 2 314 (AMERICAN HOME) * Claim 1 *		<u>1</u>		C 07 D 251/26 A 01 N 43/54 A 01 N 43/66
),A	EP - A1 - 0 262 (SHELL AGRAR) * Abstract *		1	.,9	
		. <u>.</u>			
					TECHNICAL FIELDS SEARCHED (Int. Cl.4)
					C 07 D 239/00 C 07 D 251/00
	The present search report has b	and drawn in the all state			
	Place of search VIENNA	Date of completic 20-09-19	on of the search	LU	Examiner IX
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